Chapter 3

ELEMENTS OF GROUP 3

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3.1 BORON

3.1.1 Boranes

A combination of valence ionisation potentials and core binding energies was used to probe the bonding in the adducts BH_3 .L, where $L = NH_3$, NMe_3 , CO, CNMe, PF_3 or PMe_3 . π -back-bonding is only significant for L = CO or PF_3 . The stabilisation of the Lewis base lone pair on coordination to BH_3 is correlated with the proton affinity of the Lewis base. 1

(1)

(1) is prepared by the reaction of cyclohexanedione oxime with anhydrous FeBr_2 and NaBH_4 in MeCN. vB-H is at 2490 cm⁻¹, i.e. terminal. The terminal B-H bonds are chemically very unreactive, presumably due to the steric constraints of the encapsulating ligand. CNDO calculations have been performed, for the processes (1) and (2), where $\text{pz} = \text{N}_2\text{C}_3\text{H}_3$, pyrazolyl, showing

$$R_2BH + Hpz \rightarrow R_2Bpz + H_2$$
 ...(1)

$$2R_2Bpz \rightarrow R_2B(\mu-pz)_2BR_2$$
 ...(2)

that for R = H both steps are energetically favourable. For $R = \frac{1}{2}Men(CH_2)_2NMe$ only the first step is favoured, although (3) is

$$R_2Bpz + Hpz \rightarrow R_2B(\mu-pz)_2H$$
 ...(3)

favoured in this case.³

The first direct report has been made of the $^{11}B-^{11}B$ coupling constant for diborane, i.e. $\pm 3.8 \pm 0.5 Hz$. PtBr₂ promotes cage growth and dehydro-coupling reactions between B_2H_6 and small

polyhedral boranes and carbaboranes. The products are either larger single-cage compounds or bridge-substituted diborane-polyhedral carbaborane or borane complexes. Such a reaction between B_2H_6 and $1.5-C_2B_3H_5$ gives the new arachno-carbaborane $5.6-C_2B_6H_{12}$.

Microwave spectra have been obtained for B_2H_5Cl and 3 isotopic species; these gave the following structural parameters: r(B...B) 1.776±0.003Å; r(B-Cl) 1.766±0.004Å; $\angle B-B-Cl$ 121.1±0.1°. The distance between the bridge hydrogens was estimated to be 2.03 ±0.03Å. 6 $B_2H_4.2NMe_3$ is isolated as a decomposition product (at 0°C) of $B_3H_7.NMe_3$. It was characterised by 1H and ^{11}B n.m.r. spectroscopy. 7 The reaction (4) gave the new adduct $B_4H_7.2PMe_3^+BF_4^{-8}$

$$B_4H_8.2PMe_3 + Ph_3C^+BF_4^- \rightarrow B_4H_7.2PMe_3^+BF_4^- + Ph_3CH$$
 ...(4)

Re-calculation of the stable geometries for the possible transient intermediates B_3H_9 and B_4H_{12} suggest that these should be of $C_{3\chi}$, C_{2v} symmetries respectively, not D_{3h} , D_{4h} as previously B₅H₉ and B₂H₅ undergo hydrogen isotope exchange with Lewis acid-catalysed H/D deuteriated aromatic hydrocarbons. exchange between C6D6 and the apical H atom of B5H9 gives 1-DB5H8 at ambient temperature. Uncatalysed exchange gives 1,2,3,4,5-D₅B₅H_A at 45°C, B₅D₀ at 120°C. MNDO semi-empirical M.O. calculations only predict the observed structure of $B_5H_{\rm q}$ as the most stable form on the addition of polarisation functions (d-orbitals on B) and correlation correction (Møller-Plesset perturbation of the SCF wavefunction to orders 2 and 3). possibility that some of the less-stable structures could be transition states for B_5H_9 rearrangements was explored. 11 Halopentaboranes(9) can be converted to the parent B_cH_q in high yields by "Bu3SnH. With "Bu3SnD, DB5Hg is produced, with the D statistically distributed between 3 hydrogen environments in the pentaborane cage. 12

The kinetics of gas-phase thermolysis of B_6H_{10} were followed by mass-spectrometry. The decomposition is a second-order process, with an activation energy of $79.7\pm3.7~\mathrm{kJ.mol}^{-1}$. The rate of reaction was less than previously thought, with the main products as H_2 and a non-volatile solid. The mechanism is believed to involve a $\{B_{12}H_{20}\}^{\frac{1}{7}}$ activated complex, and possibly $\{B_{12}H_{16}\}^{13}$.

Selectively 10 B-labelled 3-MeB $_6$ H $_{11}$ was prepared from 1-MeB $_5$ H $_8$ and 96% 10 B-labelled B $_2$ H $_6$. B(1), B(2) and B(6) of the product have 46±5% 10 B; B(3), B(4) and B(5) are isotopically normal. 14

 $^{10}\mathrm{B}$ and $^{11}\mathrm{B}$ n.q.r. spectra of $\mathrm{B}_{10}\mathrm{H}_{14}$ were obtained and assigned, correcting earlier reports. 15 A new procedure for the preparation of 6,6'-(B₁₀H₁₃)₂O also gave 6-B₁₀H₁₃OH, fully characterised by $^{1}\mathrm{H}$, $^{11}\mathrm{B}$ n.m.r., and mass spectroscopy. Both compounds react with cis-PtCl₂L₂ (where L = PMe₂Ph or PPh₃) to give 3 platinaboranes: arachno-L₂PtB₈H₁₂; nido-L₂PtB₁₀H₁₂ and Pt₂(μ -n³-B₆H₉)₂L₂. The last has a centrosymmetric 14-vertex structure with two B₆H₉ units above and below an almost linear P-Pt-Pt-P system. The B₆H₉'s are symmetrically trihapto. 6,6'-(B₁₀H₁₃)₂O with cis-NiCl₂(PMe₂-Ph)₂ gives, among other products, a new species: closo-(PhMe₂P)₂-NiB₉H₇Cl₂. 16

1,10-B₁₀H₈(N₂)₂ with CO/CH₄ mixtures or CO in benzene at 130°C give B₁₀H₈(CO)₂ substituted by Me, Ph respectively, i.e. MeB₁₀H₇(CO)₂ (two isomers), Me₂B₁₀H₆(CO)₂ (one isomer), PhB₁₀H₇(CO)₂ (two isomers). Thus C-H activation has occurred. The study was made of oxidative fusion or coupling reactions of B₅H₈ to B₁₀H₁₄ or 2,2'-(B₅H₈)₂ in the presence of FeCl₂/FeCl₃; of B₅H₈ to B₁₀H₁₄ alone in the presence of RuCl₃; and of 1-XB₅H₇ (X = D or Me) to 2,4-B₁₀H₁₂D₂, 2,2-(1-CH₃B₅H₇)₂ with RuCl₃ or FeCl₂/FeCl₃. B₁₀H₁₃ gives n- and i-B₁₈H₂₂ on treatment with RuCl₃/THF and subsequent exposure to air. Fusions of square-pyramidal cobaltaboranes give a good route to, for example, Cp₂Co₂B₈H₁₀ isomers. 18

The reaction of ${\rm K}^+{\rm B}_6{\rm H}_9^-$ with ${\rm FeCl}_2/{\rm FeCl}_3$ in Et₂O produces ${\rm B}_{12}{\rm H}_{16}$, the first neutral ${\rm B}_{12}$ hydride. The cage skeleton is conjunctotype, with open ${\rm B}_6$ and ${\rm B}_8$ units joined along a common B-B edge, and their open faces on opposite sides of the molecule. There are 10 terminal and 6 bridging hydrogens, with 2 of the borons only having bridging hydrogens attached. ${\rm B}_{12}{\rm H}_{16}$ with KH/THF forms ${\rm B}_{12}{\rm H}_{15}^{-19}$

The crystal and molecular structures of $1.2'-(\underline{\text{nido}}-B_{10}^H_{13})_2^O$ have been determined, and they confirm earlier n.m.r. data. The intercluster B-B <u>conjuncto</u> linkage is $169.6(4)\,\text{pm}$ long.

3.1.2 Borane Anions and Metallo-derivatives

The complex MoF(N₂C₆H₄Me-p)₂[HB(C₃H₃N₂)₃] forms monoclinic crystals, space group P2₁/n. Several octahedral transition-

metal complexes have been reported for the hydrotris(imidazolyl)-borate anion, (2).

The total energy, B-H equilibrium distance, symmetric stretching wavenumber and SCF vertical ionisation potentials have been calculated for $\mathrm{BH_4}^-$ using the variational cellular method. 23 Non-empirical M.O. calculations of the relative energies of uni-, bi- and tridentate forms of $\mathrm{LiBH_4}$ were carried out in the SCF approximation, using a 6-31G** basis set. These gave the tridentate form as having lowest energy, then bi-, then unidentate. 24

 BH_3Cl^- is formed, as the $[(Ph_3P)_2N]^+$ salt, by the reaction of Cl^- with B_2H_6 in CH_2Cl_2 at -78°C; (5). It was characterised by

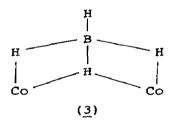
$${}_{2}^{1}B_{2}^{1}H_{6} + Cl \rightarrow BH_{3}^{2}Cl \qquad ... (5)$$

i.r. and n.m.r. spectra. The crystal structure confirms the approximately tetrahedral geometry at boron, and shows that the B-Cl bond is unusually long $(200.3 \mathrm{pm})$. Crystals of $[\mathrm{Th}(\mathrm{BH_3Me})_4]_2.\mathrm{OEt}_2$ are monoclinic, space group $\mathrm{P2_1/c}$, while those of $[\mathrm{Th}(\mathrm{BH_3Me})_4\mathrm{OC}_4\mathrm{H_8}]_2$ are also monoclinic, but space group $\mathrm{P2_1/n}$. The thorium atoms are bridged by two $\mathrm{BH_3Me}$ ligands via one of the hydrogens of each $\mathrm{BH_3}$ group. N.m.r. and i.r. data suggest that the dimers break up in solution. 26

 ${\rm Mg\,(BH_4)_2.nNH_3}$, where n = 2 or 6, have been isolated, characterised by i.r. spectroscopy, and their thermal decompositions studied. The crystal structure of ${\rm Zr_3S_3\,(S^tBu)_2\,(BH_4)_4\,(THF)_2}$ shows that there are 3 tri- and one

bidentate $\mathrm{BH_4}^-$ ligands. ²⁸ [Hf{N(SiMe_2CH_2PMe_2)_2}]_2(\mu-H)_3(BH_4)_3, on the other hand, contains three different $\mathrm{BH_4}^-$ ligands, one tri-, one bi- and one unidentate. N.m.r. shows that there is rapid exchange between the 3 types in solution. ²⁹ $\mathrm{Ta(BH_4)_2H_2(PMe_3)_4}$ can be prepared from $\mathrm{TaCl_2H_2(PMe_3)_4}$ and $\mathrm{LiBH_4}$ in the presence of $\mathrm{PMe_3}$. I.r. and n.m.r. spectra were consistent with bidentate $\mathrm{BH_4}^-$. Reaction of the complex with CO gave $\mathrm{Ta(BH_4)(CO)_3(PMe_3)_3}$, with unidentate $\mathrm{BH_4}^-$. ³⁰

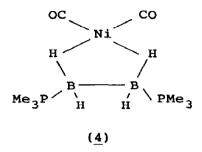
The red, crystalline complex Fe(H)(H_2BH_2)(tppme), where tppme = 1,1,1-tris(diphenylphosphinomethyl)ethane, has Fe-H(B) distances of 158(11), 165(10)pm; (Fe)H-B, 132(12), 118(10)pm, and (H)B-H 110(9), 108(13)pm. ³¹ [Co(BH_4){ $Ph_2P(CH_2)_5PPh_2$ }] forms triclinic crystals, space group P1. Two Co(I) atoms are bridged by phosphine ligands and BH_4 in a hitherto unknown way. Each BH_4 group chelates to each Co using one common H, leaving one terminal H uninvolved, (3). ³²



CO₂ reacts with (L-L) (Ph₃P)Cu(BH₄), where L-L = phen or 3,4,7,8-tetramethylphen, in the presence of free PPh₃. In non-protic solvents, [(L-L) (Ph₃P)₂Cu][HB(O₂CH)₃] (for L-L = phen only) and [(L-L) (Ph₃P)₂Cu][H₂B(O₂CH)₂] are formed. In protic solvents, however, covalent formato complexes are produced. An ether adduct of lanthanum hydroboratozincate is obtained by the reaction of Zn and lanthanum hydroborates in ether. The i.r. spectrum shows that the hydroborate is bidentate. Alh₄ in Et₂O form solid ZnH₂ and (according to i.r. data) Alh₂(BH₄) in solution. U(BH₄)₄ and CpTl or C₅H₆/C₆H₅CH₃ give CpU(BH₄)₃. The crystal structure shows that the U-B distance is characteristic of tridentate BH₄ ligands.

I.r. spectra and other physicochemical properties were reported for complexes of macrocyclic polyethers with alkali metal boranes, $[M(L)]B_{n}H_{m}$, where M = Na, K; L = e.g. dibenzo-18-crown-6; $B_{n}H_{m} = BH_{4}$, $B_{3}H_{8}$. N.m.r. data for the adduct

Ni(CO) $_2$ [B $_2$ H $_4$.2PMe $_3$] (from Ni(CO) $_4$ and B $_2$ H $_4$.2PMe $_3$) are consistent with the novel coordination type ($\underline{4}$).



High-field (360MHz) 1 H n.m.r. spectra of $B_3H_8^-$ and a number of mono- and di-substituted derivatives show that the spectral line shapes are best interpreted on the basis of partial quadrupolar relaxation. 39 The crystal structures of $[(Ph_3P)_2N]^+$ salts of $[B_3H_7NCBH_3]^-$, $[(B_3H_7)_2CN]^-$ and $[Ag(CNB_3H_7)_2]^-$ show that the effective anion symmetries are C_s , D_{2h} and C_2 respectively. 40

Borane anions react with Ru(II) complexes (such as RuCl₂(PPh₃)₂) to give new polyhedral ruthenaborane clusters. Thus, arachno-B₃H₈ gives the colourless, four-vertex arachno-[(OC)(Ph₃P)₂HRu-B₃H₈]. Nido-B₅H₈ forms the pale yellow, 5-vertex nido-[(OC)(Ph₃P)₂RuB₄H₈, and the 6-vertex nido-[(OC)(Ph₃P)₂RuB₅H₈]. Some 6-ruthena-nido-decaboranes were produced from arachno-B₉H₁₄ and nido-B₉H₁₂.

X-ray diffraction studies gave the detailed molecular structure of (OC) $(Ph_3P)_2HIrB_3H_7$ (monoclinic, space group $P2_1/n$). This contains a four-vertex 'butterfly' cluster, IrB_3 , with the iridium at the 'hinge' position. This can be interpreted in terms of a capped-octahedral, seven-orbital, eighteen-electron, d^4 Ir(V) complex, with metal-borane bonding chiefly by three 2-electron, 2-centre Ir-B bonds.

A review has been given of solvent-induced shifts in 11 B n.m.r. spectra of a range of metallaboranes and metallacarbaboranes, e.g. $^{2-(\eta^5-C_5H_5)CoB_4H_8}$, 1,2,3-LFeEt $_2$ C $_2$ B $_4$ H $_4$ (L = 6 -C $_6$ H $_6$ or 6 -C $_8$ H $_{10}$) and 1,2,3-(8 -C $_8$ H $_8$)TiEt $_2$ C $_2$ B $_4$ H $_4$.

The 1:1 reaction of B_5H_9 and NaCN gives $Na[B_5H_9CN]$. Excess B_5H_9 leads to the formation of B_9H_{14} . $Na[BH_3CN]$ gives only the latter.

An improved synthesis of 2,2,2-(OC) $_3$ -2-MnB $_5$ H $_{10}$ involves the reaction of Mn $_2$ (CO) $_{10}$ with 2B $_5$ H $_9$ and 100atm. pressure of H $_2$, in

the presence of heterogeneous catalysts, especially 5% Ru on a carbon support. $2,2,2-(\text{OC})_3-2-\text{ReB}_5\text{H}_{10}$ is prepared similarly from $\text{Re}_2(\text{CO})_{10}$. Both were characterised by ^{11}B n.m.r. 45 (Ph_2PCH_2) $_2\text{CuB}_5\text{H}_8$ is prepared directly from (Ph_2PCH_2) $_2\text{CuI}$ and KB_5H_8 . N.m.r. spectra show that the product has a static structure in solution. It was suggested that all $2,3-\mu$ -metallopentaboranes have similar structures. 46 (Ph_3P) AuB_5H_8 forms triclinic crystals, space group P1. The Au is attached to two basal B atoms of the square-pyramidal $^{8}_5\text{H}_8$ cage, and is virtually coplanar with the B(1)B(2)B(3) face.

MNDO calculations on $B_6H_6^{2-}$, $B_6H_7^{-}$ and B_6H_8 demonstrate increased preference for a capped square-pyramidal cluster geometry, compared to octahedral, for increased protonation. ⁴⁸ Cluster bond enthalpies, $E_L(B-B)$ and orders $\overline{n}(B-B)$ were estimated for $B_nH_n^{2-}$ (n=6, 8-12), and compared with bond-index-based bond enthalpies, $E_L(B-B)$. The latter approach suggests that all are of comparable stability, the former that n=6, 10, 12 are more stable than n=8, 9, 11. For n=5, the former calculations suggest that the ion would be unstable, while for n=7 a stability comparable with n=8 was suggested.

 ${}^{M_2B_6H_6.xH_2O}$, where M = Li⁺-Cs⁺, Me₄N⁺, Bu₄N⁺, Ph₄P⁺; x = 0-7, were prepared. They are quite stable towards hydrolysis, heat and oxidation. (Bu₄N)₂B₆H₆ and NaBPh₄ in MeOH give a convenient synthesis of anhydrous Na₂B₆H₆.

New syntheses of 2,5;6,10;8,10-tri- μ -hydro-nonahydro-nido-nonaborate(1-), B_9H_{12} , salts gave crystals suitable for X-ray analysis. This shows the anion to have a nido-nine vertex cage structure, based in a parent bicapped square antiprism with one 5-connected vertex removed. The pentagonal open face is symmetrically bridged by 3 (μ -H) atoms. The polyhedron has effective C_S symmetry.

Mer-ReCl₃ (PMe₂Ph)₃ with excess (Et₄N)B₉H₁₄ gives 6,6,6,6-(PMe₂Ph)₃H-nido-6-ReB₉H₁₃ (40% yield) and 6,6,6,6-(PMe₂Ph)₃H-9-(OEt)-nido-6-ReB₉H₁₂. These, and a number of other minor products are all air-stable, coloured crystalline solids. N.m.r. data were consistent with nido-structures for all.⁵³ Arachno-B₉H₁₄ and RuCl₂ (PPh₃)₃ form the orange, 10-vertex 1,1,1-(Ph₃P)HCl-1-RuB₉H₇-3,5-(PPh₃)₂. The structure of this is based on an "isocloso" C_{3v} 1:3:3:3 RuB₉ stack, with the nine-coordinate metal occupying the unique six-connected apical

position. Suggestions were made as to the possible electronic configuration. Similar results were reported for the 11-vertex $1.1-(Ph_3P)_2-1-RuB_{10}H_8-2.5-(OEt)_2$, from RuCl $_2^{(PPh_3)_3}$ and closo- $B_{10}H_{10}^{2}$ in refluxing ethanolic chloroform. $B_9H_{13}X$, where X=H, NCS, NCSe, NCBPh $_3$, NCBH $_3$ or NCBH $_2$ NCBH $_3$, and [Cu(PPh $_3$) $_2$]BH $_4$ react to give Cu(PPh $_3$) $_2$ (B $_9H_{13}X$). Several of these are fluxional in solution, down to -50°C. S_5

The previously-proposed mechanism for the formation of $B_{10}^{H_{10}}$ by the thermolysis of BH_4 was shown to be incorrect. Electrochemical and n.m.r. (1H , ${}^{11}B$) studies have been carried out on $B_{10}^{H_{13}L}$, where L = PPh₃, py, quinuclidine, piperidine, CN, SMe₂, and also on $B_{10}^{H_{12}LL'}$, where L,L' = py, PPh₃ or CN. The SMe₂ compound was thought to have a different structure from the others, with fluxional SMe₂ behaviour. 57

Decaborane (14) reacts with carbonyl (n^5 -cyclopentadienyl) (n^2 -4-methylphenylketenyl) (trimethylphosphine) tungsten to produce (5), characterised by X-ray diffraction and spectroscopic data. Two-dimensional COSY $^{11}B^{-11}B$ measurements on $\underline{\text{nido-Me}_2\text{TlB}_{10}\text{H}_{12}}$ correlates individual ^{11}B doublet components associated with particular ^{205}Tl spin states. It is thus possible to determine the relative signs and magnitudes of the various intercluster coupling constants, $^{n}J(^{205}\text{Tl-}^{11}B)$.

 $(C_5^{\rm Me}_5){
m RhB}_{10}^{\rm H}{
m 11}{
m Cl}\,({
m PMe}_2^{\rm Ph})$ has a novel <u>nido-7-metallaundecaborane</u> structure, with one BHB and two RhHB bridging H atoms, compared to the usual two BHB bridging H atoms. The three bridging hydrogens undergo exchange (ΔG^{\dagger} ca. 33kJ.mol⁻¹). The results suggest that the parent <u>nido-B₁₁H₁₄</u> has a conventional BHB bridge, <u>styx</u> 3730 structure, rather than one with an H₃

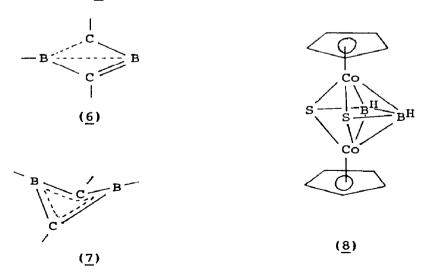
triangle perpendicular to the molecular axis. Dissolving $\underline{\text{nido-}[(n^5-C_5\text{Me}_5)\text{RhB}_{10}\text{H}_{11}\text{Cl}(\text{PMe}_2\text{Ph})]}$ in CH_2Cl_2 in the presence of H_2 = gives an open 12-vertex oxametalladodecaborane, $(n^5-C_5\text{Me}_5)\text{RhOB}_{10}\text{H}_9\text{Cl}(\text{PMe}_2\text{Ph})$. This is the first non-carbon-containing open 12-vertex polyhedral boron cluster compound, and the first boron cluster compound to contain an oxygen atom bound solely to boron in a contiguous cluster position. 61

AuBr $_2$ (S $_2$ CNEt $_2$) and 7,7-(PMe $_2$ Ph)-nido-7-PtB $_{10}$ H $_{12}$ gives a 52% yield of μ -2,7-(SCSNEt $_2$)-7-(PMe $_2$ Ph)-nido-7-PtB $_{10}$ H $_{11}$. The structure is that of a nido-7-platina-undecaborane with an exopolyhedral N,N-diethyldithiocarbamate bridging the B(2) and Pt(7) positions to form a Pt-B-S-C-S five-membered ring. ⁶² B $_{10}$ H $_{14}$ and Et $_3$ PAuMe give the triple-cluster complex (H $_{12}$ B $_{10}$ Au) (AuPEt $_3$) $_4$ (AuB $_{10}$ H $_{12}$), whereas Cy $_3$ PAuMe gives Cy $_3$ PAuB $_{10}$ H $_{13}$.

Electron-counting in large closo-boranes, e.g. $B_{32}H_{32}^{q}$, where q = +4, -2, -8, has been considered in terms of the pairing principle in Stone's tenser surface harmonic (TSH) theory. ⁶⁴

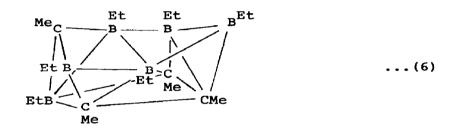
3.1.3 Carba- and other Non-metal Heteroboranes

A number of $C_2B_2H_4$ isomers have been studied by <u>ab initio</u> M.O. methods. Several have experimentally known analogues, but there are no representatives yet reported for the global energy minimum, (<u>6</u>). The most stable (CH)₂(BH)₂ form is the puckered 1,3-diboretene, (7).



Thermally-generated cobalt atoms with cyclopentadiene, B_5H_9 and either COS or H_2S give several sulphur-containing clusters, especially the new species (8), a triple-decker sandwich. ⁶⁶

Evidence was found from n.m.r. for the dimerisation of a $^{\mathrm{C_2B_3}}$



closo-carbaborane(5) to a C4B6 adamantane, and its subsequent isomerisation to a fluxional C_4B_6 carbaborane(10), equation (6). 67 Quantitative yields were reported in preparations of air-stable $2-Me_3Si-3-R-2,3-C_2B_4H_6$ and $[R(H)C=CSiMe_3]_3B$, where R = H, Me or Kinetic studies were made on the rearrangements of the B-monochloro derivatives of closo-2,4-C,B,H, and on the rearrangement of 5,6-Cl₂-closo-2,4-C₂B₅H₅. It was possible to characterise all of the B,B'-Cl2-closo-2,4-C2B5H5 isomers for the first time. 69 Synthetic routes were reported for all of the $\underline{B}-X-\underline{closo}-2,4-C_2B_5H_6$ and $\underline{B},\underline{B}'-X_2-\underline{closo}-2,4-C_2B_5H_5$, where X=Br or I, isomers, except for 1,7-Br₂-2,4-C₂B₅H₅. Isomer equilibrium measurements show that the stabilities of the B-monobromo isomers are in the sequence: $3-Br > 5-Br > 1-Br-2,4-C_2B_5H_6$, but for the B-monoiodo isomers they are: $5-I > 3-I > 1-I-2,4-C_2B_5H_6$. the dihalo-species, the stability sequences are: (X = Br) 3,5-25,6- > 1,3- > 1,5- > 1,7-; (X = I) $5,6- > 3,5- > 1,5- \ge 1,3- >$ Halogen exchange was observed between $\underline{\mathbf{B}}$ -halo-derivatives of $closo-2,4-c_2B_5H_7$ and $NR_4^+X^-$, but only when the "reagent" halide is smaller than the "leaving" halide. Increase in the (cage) boron-halogen bond energy is the main driving force. 71

 $^{11}\mathrm{B}$ and $^{1}\mathrm{H}$ n.m.r. spectra of $\mathrm{CB_8H_{14}}$ and $\mathrm{CB_8H_{13}}^-$ were assigned unambiguously using decoupling and COSY techniques. Both species contain unsymmetrical bridging hydrogens. The endo-H attached to the carbon is involved in exchange with all 3 bridging hydrogens in $\mathrm{CB_8H_{13}}^-$, but not in $\mathrm{C_2B_8H_{14}}^{.72}$

A phase transition was found at 188K by Raman spectroscopy in the temperature range 15-470K for the plastic solid carbaborane p-C₂B₈H₁₀. The second spectroscopy in the temperature range 15-470K for the plastic solid carbaborane p-C₂B₈H₁₀. BH₄ reduction of nido-5,6-C₂B₈H₁₂ is a convenient synthesis of arachno-6,9-C₂B₈H₁₄. Electrophilic halogenation of the latter gives 1-X-6,9-C₂B₈H₁₃X, where X = Cl, Br or I. The stereoselective addition of HX (where X = F, Cl, Br or I) to unsaturated nido-[6,9-C₂B₈H₁₀] gives a series of arachno-5-X-6,9-C₂B₈H₁₃ compounds. HF/H₂O gave dimeric 5,5'-O-(6,9-C₂B₈H₁₃) and the series of th

MNDO calculations for 1-SB₉H₉, and photoelectron spectra, enabled cluster-bonding M.O.'s to be assigned. The electronic structure was very similar to those of $B_{10}H_{10}^{2-}$, 1,10- $B_{10}H_{8}(N_{2})$ and 1,10- $C_{2}B_{8}H_{10}$. The bonding in 1-SB₁H₁₁ was also analysed.

The salt $Cs^+[nido^{-7}-(p-C_6H_4NCS)^-9-I^-7,8-C_2B_9H_{11}]^-$ crystallises in the monoclinic space group $P2_1/c$. 77 Salts of $B_{10}H_{10}CH^-$ with alkali metal or R_4N^+ cations have been prepared. I.r. spectra and solubility in water at 25°C were reported. 78 The new derivatives 7-L-7- $CB_{10}H_{12}$, where L = $Me_2C=NH$, $(CH_2)_5C=NH$, PhCH=(PhCH₂)N, HOOCCH₂NH₂, CH_3CONH_2 , $(CH_2)_6N_4$ or $(CH_3)_2S$, were prepared, and characterised by i.r., $(CH_2)_6N_4$ or $(CH_3)_2S$, were spectroscopy. 79

Optimum procedures were determined for the thallation of 1,2-, 1,7- and 1,12-<u>closo</u>-dodecaboranes(12). Improved and simplified procedures have been reported for a high-yield preparation of 9-iodo-<u>o</u>-carbaborane; by the treatment of <u>o</u>-carbaborane with I₂ and AlCl₃ in CH₂Cl₂. 81

3.1.4 Metallo-heteroboranes

 $\begin{array}{l} (\text{n}^6-\text{C}_8\text{H}_{10})\,\text{Fe}\{\{\text{Ph}\,(\text{CH}_2)_3\}\text{C}_2\text{B}_4\text{H}_5\} \text{ and Al/AlCl}_3 \text{ give } \\ [\text{n}^6-\text{C}_6\text{H}_5\,(\text{CH}_2)_3\}\text{Fe}\,(\text{C}_2\text{B}_4\text{H}_5) \text{, containing a trimethylene group } \\ \text{bridging benzene and carbaborane ligands.} & \text{Reaction of this with } \\ \text{CH}_3\text{OH forms } \underline{\text{nido}}-[\text{n}^6-\text{C}_6\text{H}_5\,(\text{CH}_2)_3]\text{Fe}\,(\text{C}_2\text{B}_3\text{H}_5)} \,. \end{array}$

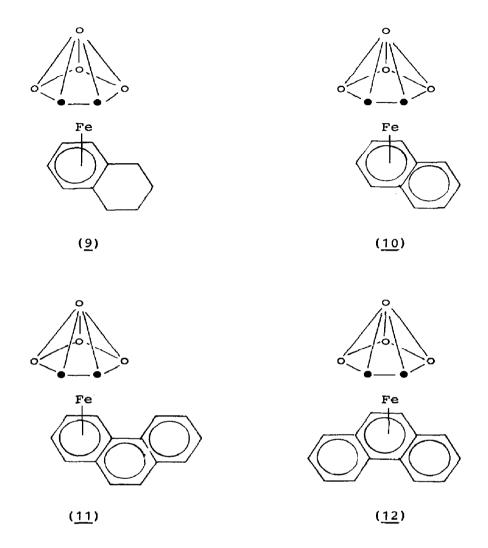
 $Closo-1,2,3-(n^6-C_6R_6)$ Fe $(Et_2C_2B_4H_4)$, where R = H or Me, and

1,2-(NMe₂)₂(CH₂)₂ produce nido-(η^6 -C₆R₆)Fe(Et₂C₂B₃H₅). For R = H, deprotonation of this with KH, followed by metal-promoted oxidative fusion, gives (η^6 -C₆H₆)Fe(Et₄C₄B₆H₆), shown to have an 11-vertex FeC₄B₆ cage. Reaction of (η^6 -C₈H₁₀)Fe(Et₂C₂B₄H₄) with biphenyl in vacuo at 200°C forms (η^6 -C₆H₅-C₆H₅)Fe(Et₂C₂B₄H₄). Treatment of this with more of the Fe precursor gives (Et₂C₂B₄H₄)Fe(η^6 -C₆H₅-C₆H₅- η^6)Fe(Et₂C₂B₄H₄).

Thermally-generated Co atoms, with B_6H_{10} , bis(trimethylsilyl)-acetylene and cyclopentadiene give as major products: 5:1',2'- [1-(n-C₅H₅)Co-2,3-(Me₃Si)₂C₂B₄H₃][B₂H₅]; 1-(n-C₅H₅)Co-4,6-(Me₃Si)₂-C₂B₆H₆ and 1-(n-C₅H₅)Co-4,5-(Me₃Si)₂C₂B₆H₆, with smaller amounts of 5-(n-C₅H₅)Co-1,8-(Me₃Si)₂C₂B₅H₅ and 1-(n-C₅H₅)Co-2,3-(Me₃Si)₂-C₂B₄H₄. The crystal structure of the first species shows it to have a unique bridged structure with a closo-1-(n-C₅H₅)Co-2,3-(Me₃Si)₂C₂B₄H₃ sandwich complex having an exopolyhedral B₂H₅ group bound to the B(5) cage atom by a B-B-B three-centre bond i.e. it is a bridge-substituted organometallic derivative of diborane. ⁸⁴

Several seven-vertex phosphinohalometallacarbaboranes of Fe, Co and Ni have been reported, e.g. $1,5-(Ph_3P)_2-1,2,3-Ni(Et_2C_2B_4H_3)$, with phosphines attached to Ni and B, and 1,1-(Ph2PCH2)2-1-Cl-1,2,3-M(Et₂C₂B₄H₄), where M = Co or Fe. All were characterised by single-crystal X-ray diffraction and various spectroscopic The MC_2B_A cages all have the normal 7-vertex measurements. closo (pentagonal bipyramidal) geometry. 85 K₂(R₂C₂B₄H₅) (where R = H or Me) react with (Ph₃P)₂CuBr or (Ph₂PCH₂)₂CuI to form $(Ph_3P)_2CuC_2B_4H_7$, $(Ph_3P)_2CuMe_2C_2B_4H_5$, $(Ph_2PCH_2)_2CuC_2B_4H_7$, and (Ph2PCH2)2CuMe2C2B4H5.2CH2Cl2. All were characterised by 'H and 11B n.m.r., and have nido-pentagonal pyramidal geometry, with the Cu having replaced a bridging hydrogen in the parent carbaborane.⁸⁶ The polycyclic arene complexes of ferracarbaboranes, (9) - (12), where o = BH, \bullet = CEt, have been reported and characterised.

 $3,1,2-(\eta-C_6H_6)\,\mathrm{RuC}_2B_9H_{11}$ and ethanolic KOH in refluxing ethylene glycol give a polyhedral contraction reaction, to form $1,2,4-(\eta-C_6H_6)\,\mathrm{RuC}_2B_8H_{10}$ and $2,5,6-(\eta-C_6H_6)\,\mathrm{RuC}_2B_7H_{11}$ in low yield. The latter forms triclinic crystals (space group P1) with a 10-membered, <u>nido</u>-decaborane-like structure, and the Ru in the closed portion of the polyhedron. $(\eta-C_6H_6)\,\mathrm{Oscl}_2$. NCMe and $\mathrm{Tl}[3,1,2-\mathrm{TlC}_2B_9H_{11}]$ in THF give $3,1,2-(\eta-C_6H_6)\,\mathrm{Osc}_2B_9H_{11}$. This is



the first reported (π -arene)osmacarbaborane. ⁸⁸

The reaction of $\text{Et}_4\text{C}_4\text{B}_8\text{H}_8^{2-}$ with CoCl_2 in THF gives ($\text{Et}_4\text{C}_4\text{B}_8\text{H}_8$) $_2\text{Co}_2$ and ($\text{Et}_4\text{C}_4\text{B}_8\text{H}_7$) $_2\text{Co}_2$. Two-dimensional n.m.r. showed the former to consist of a pair of 14-vertex $\text{closo-Co}_2\text{C}_4\text{B}_8$ polyhedra sharing a common Co-Co edge, a previously unknown geometry in metallacarbaborane chemistry. The same reaction followed by addition of B_5H_8^- gave several products including the former of the two above, and also, e.g. ($\text{Et}_4\text{C}_4\text{B}_8\text{H}_8$) $\text{Co}(\text{Et}_4\text{C}_4\text{B}_8\text{H}_7)$ $-\text{Cc}_4\text{H}_8$), ($\text{Et}_4\text{C}_4\text{B}_8\text{H}_7$) $_2\text{CoH}$ etc. ($\text{Et}_4\text{C}_4\text{B}_8\text{H}_8$) $_2\text{Co}_2$ and I_2 /acetone react to form ($\text{Et}_4\text{C}_4\text{B}_8\text{H}_7$) $_2$ (OCMe $_2$) $_2\text{CoH}$, in which the carbaborane ligands are bridged by an acetone molecule, with B-O-B bridging.

A number of mixed-ligand Co and Fe complexes have been prepared which are derived from $\text{Et}_4\text{C}_4\text{B}_8\text{H}_8^{2-}$ and $\text{Et}_2\text{C}_2\text{B}_4\text{H}_5^{-}$, e.g. treatment of $\text{Et}_4\text{C}_4\text{B}_8\text{H}_8^{2-}$ with CoCl_2 or FeCl_2 in THF, followed by addition of $\text{Et}_2\text{C}_2\text{B}_4\text{H}_5^{-}$ gave as the main product $(\text{Et}_2\text{C}_2\text{B}_4\text{H}_4)\text{M}(\text{Et}_4\text{C}_4\text{B}_8\text{H}_7^{-}$ $\text{OC}_4\text{H}_8)$ (M = Co,Fe). In these a $\text{closo-MC}_2\text{B}_4$ and a $\text{nido-MC}_4\text{B}_8$ cage are joined at a common M vertex. The 13-vertex MC_4B_8 has the shape of a 14-vertex closo-polyhedron (a bicapped hexagonal antiprism) with a missing equatorial vertex. The complex $[\text{N}(\text{PPh}_3)_2][\text{W}(\text{ECR})(\text{CO})_2(\text{n-1},2\text{-C}_2\text{B}_9\text{H}_9\text{Me}_2)]$, where $\text{R}=\text{C}_6\text{H}_4\text{Me-4}$, reacts with $[\text{M}(\text{CO})_2(\text{NCMe})_2(\text{n-C}_9\text{H}_7)]^+\text{BF}_4^-$, where M = Mo or W, to give the dimetal complexes $[\text{MW}(\mu\text{-CR})(\text{CO})_3(\text{n-C}_9\text{H}_7)(\text{n-C}_2\text{B}_9\text{H}_9\text{Me}_2)]$.

Protonation of $\underline{\text{closo}}$ -3,3,3-(CO)₃-3,1,2-ReC₂B₉H₁₀-1-CH₂OR (where R = H or Me) or $\underline{\text{closo}}$ -3,3,3-(CO)₃-3,1,2-ReC₂B₉H₁₀-1-CR=CH₂ produces stable carbenium cations in the zwitterionic complexes $\underline{\text{closo}}$ -3,3,3-(CO)₃-3,1,2-ReC₂B̄₉H₁₀-1-CRR', where R = R' = H or Me; R = H, R' = Me.

Fe (cod) (n^5 -C₅H₅) reacts with 2,3-Me₂-2,3-C₂B₉H₉ and the appropriate arene to give moderate yields of icosahedral 2,4-dicarba-1-ferraboranes with n^6 -bonded benzene, toluene, o-xylene or naphthalene ligands e.g. closo-[1-(n^6 -C₆H₅Me)2,4-Me₂-1,2,4-FeC₂B₉H₉]. RuCl₂(n^6 -C₆H₆)₂ and Tl(TlC₂B₉H₁₁) form closo-[3-(n^6 -C₆H₆)-3,1,2-RuC₂B₉H₁₁]. A variety of icosahedral metallacarbaboranes can undergo isomerisation under mild experimental conditions when reduced over sodium amalgam e.g. 3,1,2-MC₂B₉H₁₁, where M = (n^6 -C₆H₆)Ru, CpCo or CpRh.

3,1,2-MC₂B₉H₁₁, where M = $(n^6-C_6H_6)Ru$, CpCo or CpRh. ⁹⁴
NiCl₂ reacts with $[Cb_2Ni^{III}]Na$, where $Cb = \pi - (3) - 1, 2 - C_2B_9H_{11}$, in the presence of L(=py or bipy) to form $[Cb_2Ni^{III}]_2Ni^{II}$. ^{4L}. ¹
T1⁺[3,1,2-T1C₂B₉H₁₁] and PdCl₂(tmen), where tmen = Me₂N(CH₂)₂NMe₂, produce 3-(tmen)-3,1,2-PdC₂B₉H₁₁, with a "slipped" structure. The diamine can be readily replaced to give a series of $3-L_2-3,1,2-PdC_2B_9H_{11}$ complexes.

Bidentate and unidentate acetato derivatives of rhodacarba-boranes have been reported, e.g. (PPh₃) (η^2 -CH₃COO)RhC₂B₉H₁₁, (PPh₃), (η^1 -CH₃COO)RhC₂B₉H₁₁, and also chelated, stable species (13).

Ph₃P O C Me

Rh C O

$$(C_2B_9H_{11})$$
 H $(\underline{13})$

Protonation of [closo-3,3-(n*-bicyclo[2.2.1]hepta-2,5-diene)-1,2-Me₂-3,1,2-RhC₂B₉H₉] with CF₃CO₂H/CD₂Cl₂ at -78°C gives an isolated fluxional intermediate, which isomerised on standing to $3-(n^2-viny1)-3-(n^4-cyclopenteny1)-1,2-Me₂-3,1,2-RhC₂B₉H₉.$ Thermolysis of this at 40°C in C₆H₆ gave closo-3-(n⁵-C₅H₄Et)-1,2-Me₂-3,1,2-RhC₂B₉H₉. [Nido-7-(R)-9-(R')-7,9-C₂B₉H₁₀], where R = Me, R' = Ph, and (PPh₃)₃RhCl in refluxing ethanol produces closo-2,2-(PPh₃)₂-2-H-1-(Me)-7-(Ph)-2,1,7-RhC₂B₉H₉, rather than the expected exo-nido tautomer. CF₃CO₂H in CH₂Cl₂ at -73°C protonates [closo-3,3-(n⁴-1,5-cyclobctadiene)-1,2-Me₂-3,1,2-RhC₂B₉H₉, via an unstable intermediate, to form an unusually stable 16-electron rhodium(III) complex: closo-3-(n³-C₈H₁₃)-1,2-Me₂-3,1,2-RhC₂B₉H₉. This is not stabilised by any obvious M-H-C interactions.

Rh(cod) (PR₃)Cl, where R = Ph, Et or Me, and [nido-7-R'-7,8- $C_2B_0H_{11}$], where R' = H, Ph or 7'-nido-7',8'- $C_2B_0H_{11}$, form bimetallic rhodacarbaborane clusters containing Rh-Rh bonds, supported by Rh-H-B interactions. These determine the stereospecificity of the reactions, e.g. only one (of 6) isomer of $[Rh(PPh_3)C_2B_9H_{11}]_2$ is formed. 101 Deprotonation of 3 neutral closo-hydrido complexes, [(L)₂-H-RhC₂B₉H₁₁], where L = PPh₃, CO or n2-C2H4, under carefully-controlled conditions produces the corresponding isomeric [closo-L2RhC2B9H11] species. product with L = PPh3 has a closo-structure similar to that in the parent hydrido complex. The RhP₂ plane lies approximately perpendicular to the least-squares plane passing through the bonding face of the carbaborane ligand. 102

Ditertiary phosphines (L), $R_2P(C_2B_{10}H_{10})PR'_2$ (R = R' = Ph, NMe₂; R = Ph, R' = NMe₂) and $AuBr_2$ give three-coordinate complexes AuBrL, and the dimeric two-coordinate complex (AuBr)₂{Ph₂P(C₂B₁₀H₁₀)PPh₂}. There was some evidence for the existence in solution of other 2-, 3- and 4-coordinate species. 103 The crystal structure of $AgB_{11}CH_{12} \cdot 2C_6H_6$ shows that two carbaborane anions are associated with each Ag^+ via terminal B-H bonds. The results support the idea that $B_{11}CH_{12}$ is a poor σ -donor, and possibly a novel non-coordinating anion. Ag^+ via terminal B-H

Preparations have been reported for several rhodium(I) complexes of 1,2-bisdiphenylphosphino-1,2-dicarbadodecaborane(dppb) e.g. RhCl(X)(dppb), where X = CO or PPh₃. Possible catalytic properties of these were examined. 105

3.1.5 Compounds containing B-C Bonds

A study of the laser-initiated thermal synthesis of BEt $_3$ from $^{\rm B}_2{}^{\rm H}_6/^{\rm C}_2{}^{\rm H}_6$ mixtures showed this to be a convenient method of synthesis. (Me $_2$ PhSi) $_3$ CBF(OH), produced by the hydrolysis of (Me $_2$ PhSi) $_3$ CBF $_2$, is the first fully-characterised organofluorohydroxyborane. Coordination at the boron is approximately planar. 107

A simple preparation has been reported for di-isopropyl(chloromethyl)boronate, ${\rm ClCH_2B(O^iPr)_2}$, i.e. from (chloromethyl)lithium and tri-isopropylborate. Three new preparative routes have been reported for methylboronic acid, ${\rm MeB(OH)_2}$, and its anhydride, trimethylboroxin, ${\rm (MeBO)_3}$.

(14) has a very high affinity for H, because it readily forms a chelated complex with H that has unusual thermodynamic stability. Me₂Si(NH^tBu)₂ is used as a starting material to prepare Me₂Si(N^tBu)₂MX, where M = B, Al, Ga or In, X = Me; Me₂Si[N(^tBu)MX₂]₂, where M = Al, Ga or In, X = Me or Cl; and Me₂Si(NH^tBu)N(^tBu)MX₂, where M = B, Al, Ga, In or Tl, X = Me or Cl. 111

$$BN^{t}Bu$$

$$(14)$$

$$(15)$$

E.s.r. of the radical (15) shows that the unpaired electron occupies an orbital located in the C₂BNC plane. Pyridine and 2,4-lutidine form 1:1 coordination compounds with dibutylboron triflate, 9-(((trifluoromethyl)sulphonyl)oxy)-9-borabicyclo[3.3.1]-nonane or 9-(((trifluoromethyl)sulphonyl)oxy)-9-borafluorene. 2,6-lutidine, however, gives borenium(1+) triflates with the first two reagents. The three bases form neutral addition compounds with dibutylboron chloride, 9-chloro-9-borabicyclo-[3.3.1]nonane and 9-chloro-9-borafluorene. 113

3.1.6 Compounds containing B-N, B-P or B-As Bonds The complex (16) is synthesised from Co₂(CO)_R and ^tBuB=N^tBu.

Its structure shows an analogy with Co-alkyne complexes. 114 Photoelectron spectra were recorded for NH₂BF₂, NHMeBF₂ and NMe₂BF₂; their first ionisation potentials were 11.47, 10.45 and 9.49eV respectively. 115

E.s.r. studies on the radical $(\underline{17})$, an inorganic analogue of the ethyl radical, show that the bond angle at B is smaller than that at the equivalent position in the ethyl radical. The rotational barrier for H_3B-NH_3 was studied at the Hartree-Fock level. A 6-31G* basis set sugested a barrier to rigid rotation of 1.85 kcal.mol⁻¹. Thermal decomposition mass spectra of poly(aminoborane) show ions with $-BH_2NH_2$ — units up to 9 atoms in length. The XPS spectrum suggests equal numbers of B and N atoms, each in a single type of environment i.e. a large cyclic structure. 118

Tris(dichloroboryl)amine was prepared according to equation (7).

$$BCl_3(Xs) + (Me_3sn)_3N \rightarrow N(BCl_2)_3 + 3Me_3snC1$$
 ...(7)

 $N(BBr_2)_3$ and $N(BF_2)_3$ are prepared from this by transhalogenation. N.m.r. showed that $N(BF_2)_3$ has a planar skeleton, and mass spectra showed that the iminoboranes $X_2B-N=BX$ have high stability in the gas phase. 119

It has proved possible to use variable-temperature ¹³C n.m.r. to obtain reliable activation parameters AH* and AS* for restricted rotation about the B-N bond in the aminoboranes (18, X = F or Br). ¹²⁰ Rotational barriers (AG*) about the B-NMe₂ bond were determined for PhB(NMe₂)NH^tBu and PhB(NMe₂)NHSiMe₃ by the same technique (values of 11.86, 13.5 kcal.mol⁻¹ respectively). ¹²¹

 ${\rm H_3B.P(OCMe_2CH_2)_2N.BH_3}$ forms monoclinic crystals, space group ${\rm P2_1/n.}$ The B-P (187.3pm) and B-N (165.5pm) distances both confirmed the dibasic character of the ligand. N.m.r. data show that the B-N and B-P bonds are preserved in solution. 122 Imidazole-borane eliminates ${\rm H_2}$ in ether solution over 1-2 weeks, leaving the air-stable polymer (19). The polymerisation was catalysed by excess diborane. ${\rm 123}$

$$H-N \bigcirc N-BH_2 - \left[N \bigcirc N-BH_2 \right]_X N \bigcirc N-BH_3$$
(19)

New 1:1 addition compounds of borane and aminoarsines have been described and characterised by ¹H, ¹¹B and ¹³C n.m.r., i.e. (20) and (21). ¹²⁴ Preparations and characterisations were reported for several fluoroboryl- and fluoroboranediyl-cyclosilazanes, e.g. (22). ¹²⁵

$$(\text{Me}_3\text{Si})_2\text{N-B} = \begin{bmatrix} \text{Me}_2\\ \text{N}\\ \text{N} \end{bmatrix}$$

$$\text{SiMe}_2\\ \text{N}\\ \text{Si}\\ \text{Me}_2\\ \text{F} \end{bmatrix}$$

$$\text{B-N(SiMe}_3)_2$$

$$(\underline{22})$$

 $Hg[N(SCF_3)_2]_2$ and BX_3 , where X = Br, SCF_3 or Cl, react to form $B[N(SCF_3)_2]_3$. This is thermally stable, and a very weak Lewis acid. Preparations were also reported for $[(CF_3S)_2N]_2BX$, where X = Cl or Br, and $(CF_3S)_2NB(N_3)_2$. (t-Butylimino) (2,2,6,6-tetramethylpiperidino) borane adds on ROH across the BN triple bond to form (27, where R = Me, iPr , tBu , Ph or $C_6H_2Me_3$). The relative rates of addition were chiefly governed by steric factors. 127

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A stable 1-aza-2-bora-allene system has been prepared, (24), in which stability is conferred by the bulky substituents. 128 (tert-Butylimino) (2,2,6,6-tetramethylpiperidino) borane forms adducts with $AlCl_3$, $AlBr_3$ and $GaCl_3$, (25, EX, = $AlCl_3$, $AlBr_3$, $GaCl_3$), which retain two-coordinate boron.

tBu(Me₃Si)N-B=N-tBu, an amino-imino borane, is prepared by the gas-phase elimination of FSiMe₃ from the corresponding diaminoborane. It is stable at -30°C, but dimerises at room temperature; a number of its reactions were reported. A new iminoborane has been prepared, equation (8). It is stable for

$$F_2^{B-N(SiMe_3)_2} + (Me_3^{Si})_3^{CLi} \xrightarrow{-LiF} (Me_3^{Si})_3^{C-B-N(SiMe_3)_2}$$

$$\xrightarrow{>60^{\circ}C} (Me_{3}Si)_{3}C-B\equiv N-SiMe_{3} \dots (8)$$
-Me₃SiF

months at room temperature due to the effect of the $(Me_3Si)_3C$ group. 131

 $(\underline{26})$ adds ${\rm ROSO_2CF_3}$ (where R = H or Me) to give the three-coordinate borane derivatives $(\underline{27})$. Me₃SiI or Me₃SiOSO₂CF₃, on the other hand, form the two-coordinate species, $(\underline{28}$, where X = I or ${\rm SO_3CF_3}$). Infrared and Raman spectra were reported for

$$N-B = N-CMe_{3}$$

$$(26)$$

$$N-B = N-CMe_{3}$$

$$(27)$$

$$N-B = N-CMe_{3}$$

$$(27)$$

$$N = B = N$$

$$CMe_{3}$$

$$(28)$$

 ${
m Me}_3{
m CB}$ and its ${
m ^{10}B}$ isotopomer. The fundamental wavenumbers were assigned on the basis of a linear chain and staggered t-butyl groups (${
m C}_{3v}$ symmetry). There was evidence for Fermi resonance perturbing the ${
m ^{11}B}$ stretch. ${
m ^{133}}$

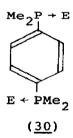
2:1 adducts (derived from $C_4H_4N_2.2BX_3$, where X = F or Br) were identified for unsubstituted, 2-methyl-, 2,3-dimethyl and 2,6-dimethylpyrazines. A 1:1 adduct could be identified only for 2,6-dimethylpyrazine. Preparations were reported for the following boron-analogues of α -aminoacids: $R_3N.BH_2CO_2H$, where R = Et, nPr , nBu or sBu , by two alternative paths from $R_3N.BH_2CN$. They were characterised by i.r. and n.m.r. spectroscopy. 135

The novel system $(\underline{29})$, reminiscent of a μ -H-metallaborane, is prepared by the reaction of $\text{Cp}_2\text{Zr}(\text{H})\text{Cl}$ with the parent iminoborane. ¹³⁶ An empirical relationship was derived for the ¹¹B n.m.r. chemical shift for methyl-substituted pyrazine-boranes. ¹³⁷ Several borane adducts of pyridazine, pyrimidine, pyrazine and some of their methyl derivatives have been prepared and characterised by i.r., ¹H and ¹¹B n.m.r. spectroscopy. ¹³⁸

Convenient, high-yield syntheses have been developed for $Me_3PBH_2PMe_2$ (=X), where X = O or S. Both compounds are readily metallated at one of the PMe_3 methyl groups to give $Li[CH_2(CH_3)_2PBH_2P(CH_3)_2(=X)]$. Na[Fe(CO) $_2(C_5Me_5)$] reacts with Ph_2PC1 to give (C_5Me_5) (CO) $_2Fe-PPh_2$, which forms a borane adduct with BH_3 . ThF: (C_5Me_5) (CO) $_2Fe-PPh_2-BH_3$. The B-P bond is longer than expected (194.9pm). The following related adducts were also reported: $Cp(CO)_2(L)N-PPh_2-BH_3$, where M = Mo or W, L = CO or PMe_3 .

The adducts $(Ph_2P)_2(CH_2)_n$. $(BH_3)_2$ and $(Ph_2P)_2(CH_2)_n$. BH_2I , where n=2, 3 or 4, were isolated for borane and iodoborane with bis(diphenylphosphino)alkanes. A relationship was found between the length of the carbon chain and the ^{11}B n.m.r. chemical shift. 142

The borane adduct (to P) of diphenyl-2,6-dioxa-1,3-diazo-6-phospha-2-cycloöctyl-2 forms monoclinic crystals; space group $P2_1$. The complexes (30), where E = BH₃, BEt₃, AlMe₃, AlEt₃ or GaMe₃, have been studied. The borane adducts are reduced by K in THF to form persistent anion radicals. For Al, such radicals are only observed <240K, while for gallium, reduction produces only Ga metal. 144

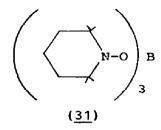


Detailed vibrational assignments, from i.r. and Raman spectra, were made for $MeAsH_2.BX_3$, and $Me_2AsH.BX_3$, where X = Cl, Br or I. In all cases C_s symmetry was appropriate.

3.1.7 Compounds containing bonds between Boron and Elements of Group 6

Non-empirical calculations have been made of the potential surface of the rearrangement B-O-O \rightarrow $\stackrel{O}{\searrow}$ $\stackrel{O}{\longrightarrow}$ O-B-O. Similar calculations were reported for the potential barriers to isomerisation in the systems HBO-BOH, HAIO-AIOH and LiBO-BOLi. An improved preparation has been developed for icosaborane oxide,

 $(B_{10}^{H}_{13})_{2}^{O}$, i.e. dehydration of $(H_{3}^{O})_{2}^{B}_{10}^{H}_{10}$. New Raman data were given for the oxide, especially νB -H-B bands (1850-2100 cm⁻¹). U.v. and i.r. spectra were reported for a series of boron β -diketonates, and also luminescence properties. 150



Several methods have been devised for the preparation of piperidine-N-oxyboranes and their 2,2,6,6-tetramethyl analogues, such as (31). All of the series $(\text{Me}_3\text{SiO})_n\text{B}(0^1\text{Pr})_{3-n}$, where n=0-3, were detected as products of trimethylsilylation of boric acid by $\text{Me}_3\text{SiCl}/(\text{Me}_3\text{Si})_2\text{O}$ in the presence of n-propanol. Solutions of hydroxofluoroborates in acetic and peroxyacetic acids were studied by ^{11}B and ^{19}F n.m.r. OH groups are replaced by acetate and peroxyacetate ions. 153

The equilibrium diagram of the $\rm LiBO_2$ -CdO system has been studied at CdO concentrations of up to 85%. Two compounds were detected: $\rm Li_3CdB_3O_7$ and $\rm LiCdBO_3$. Vibrational assignments were proposed for sinhalite, MgAlBO₄, on the basis of $^{10}\rm B-^{11}B$ and $^{24}\rm Mg-^{26}Mg$ isotopic shifts. Evidence was found for the compounds $^{3Na_2O.2V_2O_5.3B_2O_3}$ and $^{Na_2O.2V_2O_5.B_2O_3}$ in the $^{NaBO_2-V_2O_5}$ system. 156 KLi₂BO₃ has been prepared for the first time. It forms orthorhombic crystals (space group Pnma-D_{2h} and is very sensitive to atmospheric moisture. 157

 ${\rm Co}_2$ [BO (OH) $_2$] (OH) $_3$ forms orthorhombic crystals also, space group Pnma, containing only trigonally-coordinated boron atoms. This is the first example of a structure containing the singly-charged BO (OH) $_2$ unit. The behaviour of magnetite on heating with ${\rm H}_3{\rm BO}_3$ or ${\rm Na}_2{\rm B}_4{\rm O}_7$ has been followed. With ${\rm H}_3{\rm BO}_3$ at 600°C, ${\rm Fe}_3{\rm BO}_6$ is formed, with a structure based on tetrahedral BO $_4$ groups; at 700°C, ${\rm FeBO}_3$ is formed, containing isolated three-coordinate BO $_3$ groups. ${\rm To}_7{\rm BP}_2{\rm O}_1{\rm T}$, where ${\rm Ln}={\rm La}-{\rm Dy}$, can be obtained by solid-phase reactions; single crystals were obtained for the Pr and Nd compounds. ${\rm To}_7{\rm BP}_2{\rm O}_1{\rm T}$

Solubility measurements were reported for the systems: lithium(sodium,potassium)monoborate-aromatic amine- $\rm H_2O$ (at

25°C); 161 B₂O₃-calcium propionate-H₂O (at 60°C). 162

Homilite, $\text{Ca}_2(\text{Fe}_{0.90}\text{Mn}_{0.03})\text{B}_2\text{Si}_2\text{O}_{9.86}(\text{OH})_{0.14}$, forms monoclinic crystals (space group $\text{P2}_1/\text{a}$). It contains sheets built up of alternating SiO_4 and BO_4 tetrahedra. Crystals of $\text{Ni}_5\text{TiB}_2\text{O}_{10}$ are orthorhombic, space group Pbam; all of the B atoms are triangularly coordinated. 164

Guanidinium tetraborate(2-) dihydrate, $(C_3H_6N)_2[B_4O_5(OH)_4].2H_2O$, forms triclinic crystals, space group P1. Discrete anions are present, containing two tetrahedral and two trigonal boron atoms, with average B-O distances of 147.5, 136.9pm respectively. ¹⁶⁵

Solubility isotherms in the ${\rm H_3BO_3-CaB_4O_7-H_2O}$ and ${\rm H_3BO_3-CaB_6O_{10}-H_2O}$ systems were studied at 50°C. Several species were identified in the former, but the latter is simple eutonic. 166 The systems $({\rm NH_4})_2{\rm B_4O_7}$ or $({\rm NH_4})_8{\rm B_5O_8}$ with aniline, N,N-dimethyl- or N,N-diethylaniline and ${\rm H_2O}$ are all simple eutonic. 167 Salting out of alkali metal tetraborates in aqueous solutions of aromatic amines increases as the hydration of the cation is reduced. 168 Solubilities were also studied in lithium(sodium,potassium)pentaborate - EDTA - water systems at 25°C. 169

Boric acid and hexamethylene tetramine give a polyborate derivative, $C_6H_{12}N_4.2\cdot5B_2O_3.4H_2O$, containing a cyclic anion with three- and four-coordinated boron atoms. The thylenediamine gives a very similar species, en.2·5B₂O₃.4H₂O. Thermal phase transformations of ulexite, $NaCa[B_5O_6(OH)_6].5H_2O$, show the formation of tri- and monohydrates, and finally calcium metaborate and sodium triborate. The anion in monoclinic crystals of $CaNaB_5O_9$ (space group $P2_1/c$) forms complex metaborate sheets built up from B_5O_9 units. Each B_5O_9 unit contains BO_4 (2) and BO_3 (3) groups in two rings. The space group P1 ions are present in $CaNa_3B_5O_{10}$ crystals (triclinic; space group P1), each contains two 6-membered rings. Each ring has two triangular BO_3 groups, and the rings are joined by a shared tetrahedral BO_4 group. The space group B1 is B1 and B2 and B3 are joined by a shared tetrahedral B3 groups.

Thermal decomposition of synthetic aksaite, $Mg[B_6O_7(OH)_6].2H_2O$, was followed by high-temperature X-ray diffraction and thermogravimetry. Two stable end-products are crystalline MgB_4O_7 and amorphous $B_2O_3.$ $Fe_3B_7O_{13}Cl$ has been shown to have bond lengths and angles very similar to those for the isostructural $Fe_2.4^{Mg}0.6^{B}7^{O}13^{Cl}.$ The boracite $Cu_3B_7O_{13}I$ (cubic; space group $F\overline{4}3c$) has a structure comparable with those of

other cubic boracites. 177 I.r. spectra and some X-ray diffraction studies have been reported for Pb₄Bi₃B₇O₁₉. 178

 ${
m K}_6$ [UO $_2$ {B $_{16}$ O $_{24}$ (OH) $_8$ }].12H $_2$ O forms monoclinic crystals, space group P2 $_1$ /n. Isolated anions are present, comprising a ring of 16 B atoms enclosing one uranium atom. 179 K $_5$ H{Cu $_4$ O[B $_2$ O $_3$ 2(OH) $_8$]}.-33H $_2$ O gives triclinic crystals (space group P $\overline{1}$). The anion contains the largest-known isolated borate ion, with 20 boron atoms. Each anion contains the boron atoms in a porphyrin-like ring, enclosing four copper atoms in a near-planar Cu $_4$ O unit. 180

Solid-state 11 B n.m.r. was used to study the structures of various phases in the systems B-S, B-Se, B-S-Se and B-Te. In B-S, BS₂ is seen at higher S:B ratios, together with B₂S₃ at lower ones. In B-Se, only BSe₂ (and a B-B bonded subselenide) is seen, and no B₂Se₃. No binary B/Te compounds were detected. 181

3.1.8 Boron Halides

A theoretical study of the relative stabilities of the known molecules XBO (where X = F or Cl) and their unreported isomers BOX suggests that the latter are potentially stable. The bonding was similar to that in the XBS/BSX analogues. 182 Ab initio calculations of the Lewis acidity of BF $_3$ and BCl $_3$ show (agreeing with experiment) that the order is BF $_3$ <BCl $_3$. Pure rotational transitions have been measured for the ν_3 (E') state of 11 BF $_3$ by infrared-microwave double resonance, using a tunable diode laser. 184 K[BF $_3$ (OOH)] has been prepared and characterised by i.r. and n.m.r. spectroscopy; its thermal decomposition was also studied. 185

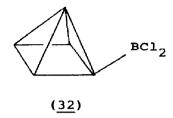
 $(OC)_5 ReFBF_3$ is a useful source of monomeric complexes $(OC)_5 ReX$, where X = SCN, SeCN, ONO₂, NO₂, O₂CH or CN, and also ligand-bridged derivatives such as $(OC)_5 Re(oxalato) Re(CO)_5$.

Tetrachlorodiborylmethane can be made according to equation (9).

$$2BCl_3 + CH_2(AlCl_2)_2 + CH_2(BCl_2)_2 + Al_2Cl_6$$
 ...(9)

Halogen exchange produces the analogous ${\rm BBr}_2$ and (for the first time) ${\rm BI}_2$ compounds. 187

2-(Dichlorobory1) pentaborane(9), $(\underline{32})$, is prepared by the treatment of μ -(Cl₂B)B₅H₈ with an ether, followed by reaction of the resulting 2-(Cl₂B.OR₂)B₅H₈ with BX₃ (X = F or Cl). It was



characterised by its i.r., mass, ¹¹B and ¹H n.m.r. spectra. This completes the syntheses of all 3 possible isomers of (dichloroboryl)pentaborane(9). ¹⁸⁸

 B_4Cl_4 undergoes reactions which change the cage geometry in a variety of different ways. Thus, with Me₃SnH, B_4H_{10} is produced; LiBH₄ gives B_5H_9 and B_6H_{10} , while B_2H_6 gives a range of derivatives $B_{10}H_nCl_{14-n}$, where n = 8-12.

3.1.9 Boron-containing Heterocycles

 $\underline{\text{Ab}}$ initio calculations have been carried out on the effects of first-row substituents (Li, BeH, BH₂, CH₃, NH₂, OH or F) on the

structures and stabilities of boranes, boriranes (33a) and borirenes (33b). Due to both $\sigma-$ and $\pi-$ effects bonds of CH₃, NH₂, OH or F to B are considerably stronger than those to C. The chief factor in stabilising borirenes is the large resonance energy (47 kcal.mol⁻¹). 190

The first three-membered ring anions containing two boron and

one carbon atom have been isolated as potassium salts, equation (10), where $R = SiMe_3$, $R' = {}^tBu$.

Several routes have been devised to the first 1,2-dihydro-1,2-diborete, $(\underline{34})$, with a planar C_2B_2 ring. This rearranges at 120°C to the thermodynamically more stable 1,3-dihydro-1,3-diborete. 192

O,O'-mercurated diphenyl and boron halides give a convenient, high-yield synthesis of the 9-halo-9-borafluorene derivatives, (36; X = Cl, Br or I). (37) is a versatile reagent for producing [1-(di-isopropylamino)borole]metal complexes. Examples quoted included (38) and (39). 194

$$\begin{array}{c|c}
\text{Li}_{2} \left[\bigcirc B-N^{1}Pr_{2} \right] \\
(\underline{37}) \\
& \downarrow \\
B-N^{1}Pr_{2} \\
& \downarrow \\
&$$

The reaction sequence (11) produces some new 4,5-dialkyl-1,3-di-iodo-2,3-dihydro-1,3-diboroles (R = Me or Et). The iodines can also be replaced by Cl, OEt, SMe, NMe $_2$, Me, Et or Ph. 195

Et Et

H

$$(n^3-C_3H_5)Co(CO)_3$$

Et B

Et B

Et Co

(CO) 3

The complex produced as a result of reaction (12) has the heterocycle acting as a three-electron ligand. New unsymmetrical triple- and tetra-decker species have been prepared according to the scheme (13), where $\mathrm{ML}_{n} = \mathrm{Fe}(\mathrm{C_8H_{12}})$, $\mathrm{Co}(\mathrm{C_2H_4})_2$ or Ni(CO). Note that the triple-decker complexes are isolable for M = Co, Ni only, the tetra-decker for M = Fe, Ni only. 197

Syntheses of 'multi-decker' sandwich complexes have been extended as far as a hexa-decker unit, CpCo[C₃B₂Ni]₃C₃B₂CoCp. ¹⁹⁸ Such complexes have also been reviewed including semi-conducting polymers containing the stacking unit (40). ¹⁹⁹

New, highly-reactive heterocyclic compounds have been prepared by equation (14), where R = Me or Et. Both N+B and Sn-N bonds are readily attacked by H-acidic groups. 200

$$BR_3 + Me-C = C-Sn_{Me_2} \rightarrow R_2B SnMe_2 \dots (14)$$

Several sandwich complexes have been reported which contain 2,5-dihydro-1,2,5-thiadiborole derivatives as ligands, e.g. ($\underline{41}$, where M = Co or Ni). Irradiating a 2:1 mixture of 3,4-diethyl-2,5-dimethyl-1,2,5-thiadiborolene and Fe(CO)₅ produces ($\underline{42}$), with non-parallel ring ligands. 202

The iminoborane ^tBuB=N^tBu and the short-lived titanaethene H₂C=TiCp₂ undergo [2+2]-cycloaddition with formation of (43). ²⁰³ The novel boron-nitrogen stannocene, (^tBuN-BMe-CHMe-CH=CH)₂Sn has two dihydro-1,2-azaborolyl rings at an angle of 46.5°. Two diastereoisomers can be detected by ¹H n.m.r. ²⁰⁴

Bis(1- $\underline{\text{tert}}$ -butyl-2- $\text{methyl-}\eta^5$ -1,2-azaborolinyl)iron can be converted to cationic Fe-arene complexes, equation (15), where X =

$$\begin{bmatrix} & & & & & \\ & & & & \\ & & & & \\ &$$

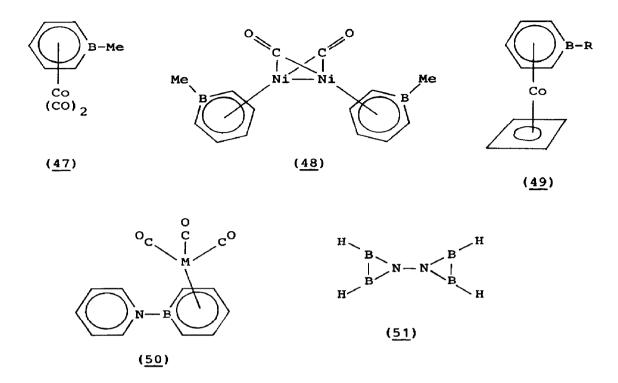
Cl or Br; Ar = benzene, toluene, o-xylene or mesitylene. The structures were confirmed by X-ray diffraction, 1 H, 11 B and 13 C n.m.r. spectroscopy. 205 1-t-Butyl-2-methyl-1,2-azaborolinyl-lithium and M(CO)₆, where M = Cr, Mo or W, form (44). These give M-M'Me₃ adducts with M'Me₃Cl (where M' = Ge, Sn or Pb). All have pentahapto azaborolinyl rings. 206

$$Li^{+} \begin{bmatrix} (CO)_{3} \\ M \\ B \\ Me \end{bmatrix}^{-} \\ B - N \\ OMe \end{bmatrix}$$

$$(\underline{44}) \qquad (\underline{45}) \qquad (\underline{46})$$

Pyridine-borabenzene, $(\underline{45})$, is prepared by the elimination of methoxytrimethylsilane from $(\underline{46})$ in the presence of pyridine at 60°C. The two rings are twisted by 43.3°. The corresponding pyridine-2-boranaphthalene was also reported. The properties and preparations were given for the borabenzene complexes $(\underline{47})$, $(\underline{48})$ and $(\underline{49}, R = \text{Me or Ph})$.

Pyridine-borabenzene reacts with (MeCN) $_3$ M(CO) $_3$, where M = Cr, Mo or W, to form (50). X-ray crystal structure determinations prove the n^6 -coordination of the borabenzene ring. 209



Both 1-amino-1,2,3-azadiboriridine and bis(1,2,3-azadiboriridin-1-yl) were calculated, using <u>ab initio</u>, to prefer conformations with coplanar lone-pair orbital axes on adjacent nitrogen atoms. The latter molecule was predicted to prefer a fully-coplanar (D_{2h}) structure, ($\underline{51}$). 210 a,8-unsaturated ortho-thienylazides and PhBCl₂ give good yields of 1,2-dihydro-1-phenyl-2-chloro-, thieno[b]- or thieno[c]-[1.2]azaborines. 211

N-organyl-B-t-butyl-borazines, $(-B^tBu-NR-)_3$, or -diazaboretidines, $(-B^tBu-NR'-)_2$, were prepared from tBuLi and the corresponding B-fluoroborazines. The ring size was determined by the steric requirements of the N-substituents. An X-ray structure analysis of $(\underline{52})$ shows that the planar B_2N_2 fourmembered ring is diamond-shaped, with the 6-membered rings approximately orthogonal to it. 213

$$\begin{array}{c|c}
 & t_{Bu} \\
 & N-B \\
 & N-B \\
 & t_{Bu} \\
 & N-B \\
 & (\underline{52})
\end{array}$$

$$\begin{array}{c|c}
 & t_{Bu} \\
 & N-B \\
 & N-B \\
 & (\underline{53})
\end{array}$$

(Tert-butylimino) (2,2,6,6-tetramethylpiperidino) borane forms [2+2]-cyclo-addition products with CO_2 , COS, CS_2 , CSe_2 , i.e. (53), where E=E'=0, S or Se; E=S, E'=0. Preparations have been reported for the new complexes (54) and (55, M=Ti, n=2; M=V, n=1). X-ray analyses all show significant interaction between B atoms and Cl ligands. There is probably poor $M \rightarrow ring$ back-bonding by these metals with few d-electrons.

$$\begin{array}{c|c}
Pr & t_{Bu} \\
B & N \\
TiCl_4 \\
t_{Bu} & Pr \\
\end{array}$$

$$\begin{array}{c|c}
MCl_n \\
Me
\end{array}$$

$$\begin{array}{c|c}
N & B \\
N & B \\
N & R
\end{array}$$

$$\begin{array}{c|c}
N & B \\
N & R
\end{array}$$

$$\begin{array}{c|c}
N & B \\
N & R
\end{array}$$

$$\begin{array}{c|c}
N & B \\
N & R
\end{array}$$

$$\begin{array}{c|c}
N & B \\
N & R
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$$\begin{array}{c|c}
N & B \\
N & R
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$$\begin{array}{c|c}
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N & R
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$$\begin{array}{c|c}
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N & B \\
N & R
\end{array}$$

$$\begin{array}{c|c}
N & B \\
N & R
\end{array}$$

$$\begin{array}{c|c}
N & B \\
N & R
\end{array}$$

1,3,2,4-Diazaphospha-(or -sila-)-boretidines, (<u>56</u>), where E = Me(S)P, Me(O)P, Me₂Si; R = Me, Et, Ph, F, Cl or Br; R' = Me or ^tBu, are accessible via thermal decomposition of E(NR'BR₂)₂ or from organoboron dihalides or boron trihalides and E(NR'Li)₂.

N.m.r. data are consistent with the presence of a highly-strained ring system.

 CO_2 , COS and CS_2 form [2+2]-cycloadducts with tetraazadiborinanes i.e. (57), where R = Me, Ph; X = Y = O or S; X = O, Y = S. An X-ray structure for R = Ph, X = Y = S reveals a planar, five-membered ring. Several members of the hitherto little-known series (58), i.e. B-N analogues of substituted uracils, have been reported.

The reaction (16) was used to prepare polyboron spiro-cations, where R = R' = H or Et; R = H, R' = Et. The unsymmetrical pyrazabole, $Ph_2B(\mu-pz)_2BH_2$, where $pz = N_2C_3H_3$, pyrazolyl, was prepared from $K[Ph_2B(pz)_2]$ and $Me_3N.BH_2I$. Subsequent treatment

...(16)

with Br_2 gave $Ph_2B(\mu-pz)_2BBr_2$. $H_2B(\mu-pz')BH_2$, where Hpz'=3,5-dimethylpyrazole, and Br_2 gave $Br_2B(\mu-pz')_2BBr_2$, which reacted in turn with Kpz to form $(pz)_2B(\mu-pz')_2B(pz)_2$, the first species with two different pyrazolyl units attached to one boron. 220

Stepwise bromination of the pyrazabole $(\underline{59})$ was studied using BBr $_3$ or Br $_2$. 4-Bromo-, 4,8-dibromo- (as a mixture of cis and trans isomers) and 4,4,8,8-tetrabromopyrazabole were all identified. The B $_2$ N $_4$ ring of the parent compound is in the boat conformation, but in the tetrabromo-derivative it is planar. 221

Several boron derivatives of 3-methylpyrazole were reported, e.g. $(\underline{60})$, $(\underline{61})$. The crystal structures for 1,3,5,7-tetramethylpyrazabole, $(\underline{62})$, and related species all show a pronounced boat conformation for the B_2N_4 ring, but the exact conformation was sensitive to substituent and packing effects. 223

The reaction of MeMgI with B,B',B''-trichloro-N,N'',N''-tri-o-tolyl borazine gave cis-(o- $CH_3C_6H_4NBMe)_3$ together with B-hydroxy by-products. The expected trans-isomer is not produced for steric reasons. N-borylated borazines have been reported, e.g. $N(SnMe_3)_3$ and $MeBBr_2$ or BCl_3 gave (63), (64) respectively. N.m.r.

and i.r. spectra show that the boryl groups are strongly twisted with respect to the borazine ring. 225

The crystal structures of $(\underline{65})$ and $(\underline{66})$ show that both have approximately planar cyclic structures. The average B-N bond lengths are practically identical (144pm). N.m.r. data $(^1H$, ^{11}B , ^{13}C and $^{27}Si)$ are consistent with planar rings in solution also. 226 [RhCl(LL')]₂ and Me₃B₃N₃Me₃, with AgPF₆ in CH₂Cl₂ form hexamethylborazinerhodium(I) complexes, [Rh(Me₃B₃N₃Me₃)(LL')]⁺, where LL' = 1,5-cyclo-octadiene, norbornadiene etc., L = L' = CO, ethene. The complexes are very labile and undergo rapid ringligand exchange with both σ - and π -donor ligands. Several methods have been developed for synthesising derivatives of $(\underline{67})$ and $(\underline{68})$.

Preparations have been reported for a number of heterocyclic boranes containing a tertiary nitrogen atom, e.g. $(\underline{69})^{229}$ 11_B and 15_N n.m.r. were used to investigate the eight-membered ring compounds $(\underline{70})$, where R = H, Me, Et, $^{\mathrm{i}}$ Pr, $^{\mathrm{n}}$ Bu, $^{\mathrm{i}}$ Bu, $^{\mathrm{t}}$ Bu. A good correlation was found between hydrolytic stability and $^{\mathrm{11}}$ B shifts. $^{\mathrm{230}}$

 15 N- 11 B coupling constants were measured for a series of boratranes, (71). 231 1,3-Dibora-2,4-dioxetane, (72), can be prepared by hydrolysis and dehydration of (2,4,6-tri-t-butyl-phenyl)dimethoxyborane. 232 A convenient synthesis of catecholatoborane, (73), involves ball-milling NaBH₄ and $^{2,2'}$ -o-phenylenedioxybis(1,3,2-benzodioxaborole) in Et₂O in the presence of small amounts of LiCl. NaBH₄ and catecholatoborane in diglyme give high yields of 233

The crystal structure of $(\underline{74})$ shows that the B_3O_3 ring is non-planar, with a flattened O(1)-envelope conformation. The crystal structures of $(\underline{75})$ and $(\underline{76})$ show that in the former, the bicyclic structure results from intramolecular O+B coordination (O-B distance 160.4(7) pm). This is the first such system characterised. In the latter, there is no O+B interaction, due to the weakened nitrone basicity.

(77), where R = Et, ⁿBu or F; X = Cl or Br, have been prepared, and some of their spectroscopic properties studied. ²³⁶ X-ray

$$C_6H_5$$
-CH=N Θ O O Θ Ph Θ O Θ O Θ Ph Θ O Θ O Θ Ph Θ O Θ O Θ Ph Θ O Θ O

structure determinations have been reported for $(\underline{78})$ and $(\underline{79})$. They show significant differences in C-O bond lengths which can relate to shifts in electronic spectra observed for various chelates of 1,3-diketones and related compounds.

$$R_2$$
 R_2 R_2

Bicyclic di-acyloxy-pentafluoro- μ_3 -oxotriboranes, (80), where R = Me, Et or n Pr, have been prepared by reaction of bicyclic acyloxyfluoroboranes with BF3. The structure was confirmed by X-ray diffraction for the compound with R = Et. 238 The dioxaborinane derivatives, (81), where R = CO2H, CN, CO2Me, OMe; 2 = 2 n-C6H3, 2 n-C4H9O or 2 or 2 or 2 were synthesised by a method including a palladium-catalysed coupling stage. They provide a new series of liquid crystalline compounds.

3.1.10 Metal Borides

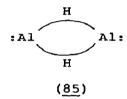
LCAO-MO calculations have been performed on the electronic structure and chemical bonding for titanium boride nitrides and a ternary ${\tt Ti-N-B}$ alloy. ${\tt ^{243}}$

The ternary borides ${\rm Mg_2Ru_5B_4}$ and ${\rm Mg_2Ru_{13}B_{11}}$, both of which are orthorhombic; space group Pbam, are prepared by heating the components in sealed tantalum ampoules. ${\rm Mg_2Ru_5B_4}$ is homeotypic with ${\rm Sc_2Ru_5B_4}$, containing ${\rm BRu_6}$ trigonal prisms, connected by faces and edges to give pentagonal channels filled by chains of Mg atoms. 244

3.2 ALUMINIUM

3.2.1 Aluminium Hydrides

High-resolution ¹H n.m.r. spectra of liquid ¹Bu₂AlH and its solutions reveal the presence of a higher molecular weight oligomer, as well as the commonly-accepted trimeric form. There was some evidence for the presence of monomer and dimer at low concentrations. ²⁴⁵ Ni(C₂H₄)₃ and M[M'HR₃], where M = Li, Na; M' = Al, Ga; R = Me, Et or ¹Bu, form [R₃M'-H-Ni(C₂H₄)₂]. The σ-donor strength of R₃AlH was compared to that of other σ-donors by using ¹³C n.m.r. ²⁴⁶ In a related reaction, Ni(CDT), where CDT = trans, trans, trans-1,5,9-cyclododecatriene, and M[AlHR₃], where R = Me, Et or ¹Bu, M = Li or Na, form [R₃Al-H-Ni(CDT)] - ²⁴⁷ Both MNDO and ab initio MO calculations for various possible structures of Al₂H₂ suggested that a dibridged structure, (85), should be preferred to classical forms.



NaAlH $_2$ (OCH $_2$ CH $_2$ OMe) $_2$ remains unchanged in benzene solution, but the presence of donors causes disproportionation to other members of the series NaAlH $_{4-x}$ (OCH $_2$ CH $_2$ OMe) $_x$, where x=0-4. Semiempirical SCF-MO calculations were performed for the radical ions AlR $_3$ $^{\pm}$, Al $_2$ R $_6$ $^{\pm}$, where R = H or Me. Methylation gives an increased angle at the Al. Al $_2$ Me $_6$ $^{-}$ has C $_8$ symmetry, like a weak complex of AlMe $_2$ and AlMe $_4$ $^{-}$.

The crystal structure determination for $[\operatorname{Cp}_2\operatorname{Ti}(\mu-H)_2\operatorname{Al}(\mu-H)(\eta^1:\eta^5-C_5H_4)\operatorname{TiCp}(\mu-H)]_2.C_6H_5\operatorname{CH}_3 \text{ showed the compound to be polycyclic, with two four-membered (TiH_2Al), two 6-membered (Ti(\mu-C_5H_4)\operatorname{Al}(\mu-H)\operatorname{Ti}(\mu-H)), and one 8-membered (Ti(\mu-H)\operatorname{Ti}(\mu-H)\operatorname{Al}(\mu-H)\operatorname{Al}(\mu-H)) rings. In <math display="block"> [(\eta^5-C_5\operatorname{Me}_5)_2\operatorname{TiH}_2\operatorname{AlH}_2]_2, \text{ from } (\eta^5-C_5\operatorname{Me}_5)_2\operatorname{TiH}_2\operatorname{BH}_2 \text{ and LiAlH}_4, \text{ the Ti-Al link involves 2 hydrogen bridges, and dimerisation is achieved by AlH_2Al bridges. The aluminium has a distorted trigonal bipyramidal coordination polyhedron. The above compound decomposes in solution to <math display="block"> [(\eta^5-C_5\operatorname{Me}_5)_2\operatorname{Til}_2\operatorname{AlH}_5, \text{ also containing five-coordinate aluminium.}^{252}$

WCl₄ (PMe₃)₃ reacts with LiAlH₄/Et₂O, followed by addition of Me₂N(CH₂)₂NMe₂, to form (Me₃P)₃H₃W(μ -H)₂Al(H)(μ -H)₂WH₃(PMe₃)₃, characterised by X-ray diffraction and n.m.r. This is the first aluminium polyhydride with a formally AlH₅²⁻ bridge, (86).²⁵³ The crystal structure of (dmpe)₂Mn(μ -H)₂AlH(μ -H)₂AlH(μ -H)₂Mn(dmpe)₂, where dmpe = 1,2-bis(dimethylphosphino)ethane, shows the dimeric structure, which is centrosymmetric, with two cis-octahedral MnH₂(dmpe)₂ units bridged by a AlH(μ -H)₂AlH unit via Al(μ -H)₂Mn linkages. The hydrogen atoms in the Al-H-Mn bridge are closer to Mn than to Al. The aluminium is trigonally-bipyramidally coordinated, with the terminal hydrogen in an equatorial position.²⁵⁴

3.2.2 Compounds containing Al-C Bonds

Ab initio M.O. calculations have been reported for the Al + C₂H₂ potential energy surface, especially the barrier to rearrangement between cis-AlHCCH (observed by e.s.r. at 4K) and AlCCH₂ (predicted global energy minimum). A large (39.1 kcal) barrier was found, clearly prohibiting the isomerisation at 4K. 255 E.s.r. studies of the reaction of Al atoms with buta-1,3-diene in adamantane at 77K show the formation of two major paramagnetic products: σ-bonded aluminium cyclopentene and an aluminium substituted-ally1. 256

Aluminium is dissolved by $C_2H_4/AlCl_3$ to give (87) and (88). The presence of ethylaluminium dichloride gives $Et(Cl)Al-C_2H_4-AlCl_2$ and/or $Cl_2Al-C_2H_4-Al(Cl)-C_2H_4-Al(Cl)Et$. All of these compounds

react further with olefins giving elimination of alkylaluminium dichloride or dialkylaluminium chloride. 257

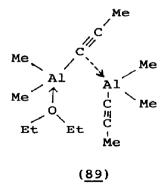
[AlMe₂(NHR')]_m has been isolated, for R' = Ph, C_6H_4Me-o , C_6H_4Me-o or $C_6H_3Me_2-o$, 6. X-ray diffraction for the C_6H_4Me-o compound shows that it crystallises as trans-dimers, with aromatic rings approximately perpendicular to the (AlN)₂ plane. In solution, all 4 appear to exist as mixtures of two forms (possibly a dimer and a trimer). Heating the amido-compounds produces the imido-species [AlMe(NR')]_n. R' = Ph exists with n = 6 and a cage structure of S_6 symmetry in the solid. 258 13C n.m.r. was used to probe the donor abilities of pyridine and piperidine towards AlEt₂Cl. 259

Al₂Me₆ and ytterbium bis[bis(trimethylsily1)amide] react to give Yb[N(SiMe₃)₂]₂[AlMe₃]₂. The crystal structure shows 4 Yb-Me-Al and 2 Yb-Me-Si interactions.²⁶⁰

The reactions of dialkylaluminium acetylacetonates with Lewis bases proceed according to (17), where R = Me, Et, or ^{i}Bu ; B =

$$3R_2Al(acac) + 2B \xrightarrow{k_1} 2R_3Al.B + Al(acac)_3 \dots (17)$$

Et₂O, thf, py, dmso or hmpt. Only strong bases can shift the equilibrium completely to the right. k_1 depends upon $R^{-}(^{1}\text{Bu}\text{-}\text{Et}\text{-}\text{Me})$.



2:1 complexes are formed between dimethylalkynylaluminium and ${\rm Et_2O}$ or acetone. The suggested structure for the ${\rm Et_2O}$ adduct is $(\underline{89})$. Ethyl bromide and aluminium powder react under the influence of ultrasound, to give ${\rm Et_3Al_2Br_3}$. This reacts in turn

with trialkyl borates to form trialkylboranes in good yields. 263 Several complexes of the form $MX_2.nRAlY_2$ have been synthesised and characterised, e.g. M = Mg, Ca, Sr, Ba; X = Cl, Br, I; R = Me, Et; Y = Cl, Br, I; n = 1-4.

 $R_{3-n}AlCl_n$, where n = 0 or 1, R = Me, Et, iPr , iBu or CH_2Ph , react with 2-pyridylmethanol to produce RH and dimeric $[R_{2-n}X_n\overline{AlOCH_2-2-C_5H_4}h]_2$. Both aluminium atoms are five-coordinate, with a planar, four-membered Al_2O_2 ring. N.m.r. data show that in solution, above 25°C, there is also a species containing four-coordinate $Al.^{265}$ CpFe(CO)₂Y, where Y = SPh, PPh₂ or SO₂Ph, form adducts with $AlMe_3$, $AlMe_2Cl$ and $AlBr_3$. For Y = SPh these react with nucleophiles (L) to give $[CpFe(CO)_2L][PhS(AlR_3)_2].^{266}$

The relative reactivities of Al-Al and Al-C bonds in ${\rm Al_2}^{\rm i}{\rm Bu_4}$ have been examined. ${\rm H_3O}^{\rm t}$ gives 100% cleavage of both Al-Al and Al-C bonds, but Al-Al is more reactive than Al-C towards HCl. ${\rm Al_2}^{\rm i}{\rm Bu_4}$ and ${\rm B_2H_6}$ react to give an insoluble material, possibly ${\rm Al_2(BH_2)_4}$.

New aluminium and gallium complexes have been prepared by reaction (18), where M = Al or Ga; R = Me or Et. They have

$$Ph_2PCHLiPPh_2 + 2R_2MC1 \rightarrow (Ph_2P)_2CH(MR_2)_2C1$$
 ...(18)

unusual structures and show fluxional behaviour, involving the two forms (90) and (91).

Trimesitylaluminium is formed as a THF adduct from AlCl $_3$ and solutions of Mg[C $_6$ H $_3$ (CH $_3$) $_3$]Br or Mg[C $_6$ H $_3$ (CH $_3$) $_3$] $_2$ in THF. It is quite easy to remove THF to give the solvate-free species. Al[C $_6$ H $_3$ (CH $_3$) $_3$]Cl $_2$ and Al[C $_6$ H $_3$ (CH $_3$) $_3$] $_2$ Cl were also reported (as THF adducts). "Anthracene-magnesium" reacts with AlR $_3$ (where R = Me or Et) in toluene, to give (92), where R = Me or Et. The methyl species and MeAlCl $_2$ form (93).

$$^{+}$$
Mg $^{-}$ AlR₂
 $^{-}$ Me₂Al $^{-}$ AlMe₂
 $^{-}$ H $^{-}$ Me₃Si $^{-}$ SiMe₃

The presence of a five-membered ring, with aluminium occupying axial positions at C9 and C10, was proved by X-ray diffraction for (94), where M = EtAl(thf). 271

(94)

3.2.3 Compounds containing Al-N or Al-P Bonds

The electronic structures have been calculated for the hypothetical $\mathrm{Al}\left(\mathrm{NR}_{2}\right)_{2}^{-1}$, where R = H or Me, and compared with the boron analogues (recently synthesised for large R). The rotational barriers about the Al-N bond are lower than for B-N. The positive charge would be much more localised on Al than on B for the boron analogue. Li and Al in liquid NH_{3} form LiAl(NH_{2})₄, which gives monoclinic crystals (space group $\mathrm{P2}_{1}/\mathrm{n}$). The structure is a new variant of the GaPS_{4} -type structure. Thermal decomposition at 220°C gives very finely-divided AlN. 273

The decomposition of $AlCl_3.NH_3$ to $AlCl_3 + NH_3$ has been investigated in basic $MCl-AlCl_3-NH_3$ (where M = Na or K) mixtures in the temperature range 500-600°C. Greater stability was found

in the $NaCl-AlCl_3$ than in the $KCl-AlCl_3$ melts. ²⁷⁴ Infrared spectra of $AlCl_3.NH_3$ and $AlCl_3.ND_3$ gave assignments for all infrared-active fundamentals, together with an indirect assignment for the Al-N torsion, i.e. there is restricted rotation about the Al-N bond. ²⁷⁵

The following crystal and molecular structures were determined: $\text{Me}_2\text{Si}(\text{N}^t\text{Bu})_2(\text{AlPh}_2)_2$, bicyclic, with two four-membered rings and a short common Al-N edge (197.5(6)pm); $\text{Me}_2\text{Si}(\text{N}^t\text{Bu})(\text{N}^t\text{BuH})\text{AlCl}_2$, containing an intramolecular Al-N bond, which gives a cyclic structure (four-membered ring, Si + 2N + Al); and $[\text{Me}_2\text{Si}(\text{N}^t\text{Bu})_2\text{InMe}]_2$, which has a polycyclic structure built up from 3 four-membered rings sharing common edges. 276

The Al-C bond of Al(TPP)Et, where TPP = tetraphenylporphinato, is cleaved homolytically by photolysis (visible light) in benzene in the presence of excess 2,4,6-tri-t-butylnitrosobenzene. The products are ethyl radicals and spin adducts of Al(TPP). 277

Neutral phosphinomethylaluminium compounds are prepared by reaction (19), where $X = PMe_2$, $SiMe_3$. They were characterised

$$AlCl3 + 3Li[C(PMe2)2X] \xrightarrow{THF} Al[(PMe2)2CX]3 ...(19)$$

as octahedral aluminium phosphine complexes by $^{1}\mathrm{H},~^{13}\mathrm{C},~^{31}\mathrm{P}$ and $^{27}\mathrm{Al~n.m.r.}^{278}$

3.2.4 Compounds containing Al-O or Al-S Bonds

Al + O_2 in an argon matrix at 18K react to give AlO. The X-state vibrational fundamental is seen at 975cm^{-1} (confirmed by 180 experiments). The potential surface of the process $O-Al-O \rightarrow O_{Al}/O \rightarrow Al-O-O$ has been studied by non-empirical methods. Equilibrium geometric parameters were calculated for alternative isomers. An ab initio study has been made of the potential surface and vibrational spectrum of Al_2O (using an MO-LCAO-SCF method). The equilibrium configuration was calculated to be linear $(D_{\infty h})$.

Alkanolamines, R^1R^2NXOH (R^1 = H, Me or Et; R^2 = H, Me or Et; R^2 = H, Me or Et; R^2 = CH₂CH₂-, -CH₂CH₂-, -CH₂CHMe- or -C₆H₄CH₂CH₂-) and aluminium isopropoxide react to give Al(O^1Pr)_{3-n}($OXNR^1R^2$)_n, where R^1 = 1, 2 or 3. All are believed to be tetramers. Isopropoxyberyllium tetraisopropoxyaluminate dimerises to (95), where R^1 =

RO Al Be Be Al OR
$$(95)$$

 0^{1}Pr.^{283} It is possible to prepare the mixed [Si(IV),Al(III)] μ -oxo-isopropoxide $\text{Me}_{2}\text{SiO}_{2}\text{Al}_{2}(0^{1}\text{Pr})_{4}$ by the reaction of aluminium isopropoxide and dimethyldiacetoxysilane.

Infrared and Raman spectra of polycrystalline dawsonite compounds MAl(OH) $_2$ CO $_3$, where M = Na, K or NH $_4$, were assigned on the basis of the factor groups D $_{2h}^{28}$ (M = Na, K) or D $_{2h}^{17}$ (NH $_4$). O-Al modes are responsible for main features in the 250-700 cm $^{-1}$ range. Evidence was found for the formation of Al(OH) $_3$ F in the Al(OH) $_4$ -F system, and Ga(OH) $_2$ S in the Ga(OH) $_4$ -HS system. ²⁸⁶ The cation in [AlCl $_2$ (benzo-15-crown-5)] $^+$ [AlCl $_3$ Et] contains

The cation in [AlCl₂(benzo-15-crown-5)]⁺[AlCl₃Et]⁻ contains seven-coordinate aluminium. The five Al-O distances are in the range 2.06 - 2.30Å, with Al-Cl at 2.202(5) and 2.197(7)Å.²⁸⁷ The liquidus diagram of the AlCl₃-THF system reveals the formation of three intermediate compounds, AlCl₃.nTHF, where n = 1, 2 or 3.²⁸⁸ The solvation of Al³⁺ by DMF is followed by Raman spectroscopy in the δ OCN region.²⁸⁹ ²⁷Al n.m.r. was used to investigate the preferential solvation of Al³⁺ in a DMF-Me₂SO mixed solvent system.²⁹⁰

Potentiometry and 27 Al n.m.r. were used to follow equilibria in the Al $^{3+}$ -oxalic acid (H₂L)-OH $^-$ system. There was evidence for [AlL_n] $^{3-2n}$, where n = 1, 2 or 3, Al₃(OH)₃L₃ and [Al₂(OH)₂L₄] $^{4-}$. [AlHL] $^{2+}$ was detected in strongly acid solutions. A potentiometric study has been made of complexation of Al $^{3+}$ by 5-sulphosalicylic, 2,5-dihydroxybenzoic, 3,4-dihydroxybenzoic or 2,3-dihydroxy-naphthalene-6-sulphonic acids. Solubilities and composition of phases were determined for the system Al(HCOO)₃-HCOOH-H₂O at 50°C. Aluminium formate is salted out by formic acid. 293

Care is needed in using $Al(H_2O)_6^{3+}$ as a reference in ^{27}Al n.m.r., as second coordination sphere effects can be detectable. It is best to use dilute aqueous $AlCl_3$ or $Al(ClO_4)_3^{294}$. Automated potentiometric titrations were used to study the hydrolytic behaviour of Al^{3+} in 0.10 mol.dm⁻³ NaNO₃ at 25°C. The species

detected were Al(OH) $^{2+}$, Al(OH) $^{+}_{2}$, [Al $_{3}$ (OH) $_{4}$] $^{5+}$ and a high molecular weight polymer. The formation of aluminium(III) hydroxide particles was followed by small-angle X-ray scattering.

AlPO $_4$ -21 with clathrated en or pyrrolidone forms a structure with Al and P forming ribbons of edge-shared 3- and 5-membered rings along [101], joined along [010] via four-membered rings to give corrugated sheets of $[{\rm Al}_2{\rm P}_2{\rm O}_7{\rm H}_{20}]$ or $[{\rm Al}_2{\rm P}_2{\rm O}_7{\rm OH}]$. Potentiometric equilibrium studies were made on Al^{III} and Ga^{III} complexes of the Schiff bases of 2-amino-3-phosphonopropionic acid and pyridoxal 5'-phosphate. 298

 1 H (and 205 Tl) n.m.r. was used to study the structural characteristics of the hydrates MH(SO $_{4}$) $_{2}$.nH $_{2}$ O, where M = Al, Ga, In or Tl, and their thermal decomposition. Solubility was studied in the Mg(NO $_{3}$) $_{2}$ -Al(NO $_{3}$) $_{3}$ -H $_{2}$ O system at 25°, 50° and 75°C. The new barium aluminate glycolate BaAlO $_{8}$ C $_{6}$.75 $^{\rm H}$ 14.75 contains a novel aluminate anion, formed by edge-sharing of two distorted trigonal bipyramids. The crystals are orthorhombic, Cccm. 301

Rb₂O.Al₂O₃.4SiO₂ forms a tetragonally distorted b.c.c. lattice. Heating to 400°C gives a transition to a cubic form. 302 Solubility and phase compositions were studied at 25°C in the system Al(IO₃)₃-Al(NO₃)₃-H₂O. The double compound 2Al(IO₃)₃:Al(NO₃)₃.18H₂O is formed. 303 Thermogravimetric and infrared data were reported for hydroxo-fluoro complexes of aluminium, e.g. Al(OH)_p(H₂O)_qF_{6-(p+q)}. MgO and aluminium sulphate solution can give a crystalline double sulphate of variable composition, Mg_mAl_n(OH)_p(SO₄)_q.lH₂O, where m = 2.42 - 1.31; n = 1; p = 6.90 - 4.55; q = 0.60 - 0.66; l \simeq 3.0.

Barium tetrakis(1,2-ethanediolato)dialuminate(III), $\text{Ba[Al}_2(\text{C}_2\text{H}_4\text{O}_2)_4] \text{ forms orthorhombic crystals (space group Ccc2).}$ The aluminium coordination is very unusual, a distorted trigonal bipyramid. Two polyhedra share an edge to form the dimer. Apical Al-O distances are 192 and 188pm, equatorial Al-O at 172, 180 and 186pm. The compound "BaO.Al $_2\text{O}_3$.7H $_2\text{O}$ " was shown by infrared, $_2\text{O}_3$ 1 and $_2\text{O}_3$ 1 h.m.r. and by thermoanalytical methods to be $\text{Ba}_n[\text{Al}_2(\text{OH})_8]_n.3\text{nH}_2\text{O}.$ This contains condensed, edge-sharing AlO $_6$ groups.

The twenty-first member of a new group of synthetic alumino-phosphates ("AlPO $_{\Lambda}$ -21") was shown to have the formula

 $^{4\mathrm{Al}}_3\mathrm{P}_3\mathrm{O}_{12}$ (OH).1.33N $_2\mathrm{C}_7\mathrm{H}_{21}$. The framework contains two types of trigonal bipyramidal, and one type of tetrahedral aluminium atoms, in 3- and 5-membered rings. The organic molecule N,N,N',N'-tetramethyl-1,3-propanediamine (used as an attempted template during synthesis) split into 3 units, encapsulated in the alumino-phosphate framework. 308

Two isostructural framework structures, $M_3(PO_4)_3.H_2O.en$, where M=Al or Ga, have been synthesised as single crystals. The structure contains sheets of alternating corner-linked MO_4 and PO_4 tetrahedra interlinked with slabs containing tetramers of M-centred trigonal bipyramids cross-linked by PO_A tetrahedra. 309

[Al_2Me_6(OPh)] and [AlMe_2(OPh)_2] have been prepared and characterised by X-ray diffraction. The former has a Y-shaped structure, with Al-O-Al 128.3(7)°, and Al-O 186(1)pm. The latter has a short Al-O distances(180pm). The zeolite, brewsterite, $(Sr_{0.95}Ba_{0.05})Al_2Si_6O_{16}.5H_2O$, forms monoclinic crystals, space group $P2_1/m$. The aluminium-contents of the TO₄ tetrahedra are estimated as T(1), O; T(2), 25; T(3), T(4), 37%.

estimated as T(1), O; T(2), 25; T(3), T(4), 378.311Ion-exchange (20H \Rightarrow SO₄ $^{2-}$) on Li₂O.2Al₂O₃.11H₂O gives Li₂SO₄.2Al₂O₃.nH₂O, with a layer structure (unit depth 8.8Å). 312 Lithium phosphatohydroxoaluminate has been prepared, with the empirical formula (0.88-0.98)Li₂O.2Al₂O₃.(0.50-0.54)P₂O₅.(8.9-9.6)H₂O. The structure is based on bayerite, [Al₂(OH)₆]_{2n} layers. 313 Conditions of formation and properties were described for aluminium, gallium and indium vanadates. 314

 ${\rm H_3O}^+{\rm Al_4SiP_3O_{16}}^-$.n ${\rm H_2O}$ forms trigonal crystals, space group R3. The structure is formed by joining together 4-, 6- and 8-membered rings of AlO₄ and (P,Si)O₄ tetrahedra. BaAl₅HO₉ (from the hydrothermal reaction of Ba(OH)₂ and hydrated alumina) forms hexagonal crystals (space group P6₃/mmc), and its structure is related to that of β-alumina, Na₂O.11Al₂O₃. Lazurite, with the idealised formula Na₆Ca₂(Al₆Si₆O₂₄)S₂₁ forms cubic crystals (space group P43n). Two different specimens were formulated as Na_{8.56}(Al₆Si₆O₂₄)(SO₄)1.56^SO.44 and Na_{8.16}(Al₆Si₆O₂₄)(SO₄)1.14^SO₁86 respectively, with complete ordering of Al and Si in each case. GdAl₁₁O₁₈ forms hexagonal crystals. Some assignments of infrared bands were proposed. Infrared and Raman spectra of CdAl₁₂O₁₉, CdAl₄O₇, CdAl₂O₄ and CdGa₂O₄ were interpreted using 106,116 cd isotopic substitution.

Raman bands were assigned which were characteristic of the

motion of the oxygen atoms in different environments in the $^{12}Si_{12}O_{48}^{2-}$ framework. The very concentrated basic aluminium chloride solutions ($^{12}C_{A1}$ and $^{12}C_{A1}$ framework. The very concentrated basic aluminium chloride solutions ($^{12}C_{A1}$ framework. The charges on such species to give $^{12}C_{A1}$ framework. Dilution produces some monomeric cations, but on ageing the solutions these react with polymeric species to give $^{12}C_{A1}$ cations. The charges on such species were determined by paper electrophoresis. The average charge was $^{12}C_{A1}$ i.e. the 6+ and 7+ species are chiefly present. $^{12}C_{A1}$

High-resolution solid-state 27 Al and 29 Si n.m.r. spectra of pillared clays show that in uncalcined specimens the pillaring agent is the Al $_{13}$ polymer, made up of 12 aluminium octahedra surrounding one aluminium tetrahedron.

Aluminium and gallium trihalides and RSH form adducts MX_3 .RSH, where M = Al, Ga; X = Cl, Br or I; R = Me, Et, Pr, ¹Pr, Ph. Indium analogues cannot be isolated, however, although there is n.m.r. evidence for their existence in solution. ³²⁴

3.2.5 Aluminium Halides

pF-potentiometric titrations establish the formation of monofluoride complexes of aluminium on aluminium oxide surfaces. 325

The crystal structure of $(\mathrm{NH_4})_2[\mathrm{AlF_5}(\mathrm{H_2O})]$ shows the presence of isolated octahedral anions and $\mathrm{NH_4}^4$. The former are linked by F---H-O-H---F bonds to form zigzag chains parallel to \underline{c} . In the structure of thomsenolite, $\mathrm{NaCaAlF_6.H_2O}$, hydrogen bonds link $\mathrm{AlF_6}$ octahedra into infinite chains, which are in turn crosslinked to give infinite double sheets, $\{[\mathrm{AlF_6}]+\mathrm{Ca}\}-(\mathrm{H_2O})-\{[\mathrm{AlF_6}]+\mathrm{Ca}\}$. Thermodynamic data were tabulated for the molten mixtures $\mathrm{Na_3AlF_6-Al_2O_3}$ and $\mathrm{NaF-AlF_3}$. In the latter, the Gibbs free energy changes associated with the formation of $\mathrm{Na_3AlF_6(l)}$, $\mathrm{Na_5Al_3F_{14}(l)}$, $\mathrm{NaAlF_4(l)}$ and $\mathrm{NaAlF_4(g)}$ were calculated.

Methods for the preparation of 2/3 basic aluminium chloride were described. The nature of the ionic species formed by dissolving AlCl₃ or Al(ClO₄)₃ in anhydrous alcohols, and diluted by CDCl₃, were studied by ²⁷Al n.m.r. Except in EtOH, AlCl₃ gives chloro-complexes, but the anomalous behaviour of EtOH was not explicable. ³³⁰

The systems ${
m AlCl}_3 - {
m NiCl}_2$ and ${
m AlCl}_3 - {
m PdCl}_2$ were studied by various

physicochemical methods. The NiCl $_2$ system is eutectic, but for $PdCl_2$ the compound $2AlCl_3.PdCl_2$ is formed. ³³¹ High-precision measurements have been made of the KCl-AlCl $_3$ phase diagram near the equimolar composition. The freezing point and enthalpy of freezing of KAlCl $_4$ were found to be 257.3±0.1°C, 18.0±1.2 kJ.mol⁻¹ respectively. Great care was taken to eliminate oxide impurities. ³³² The Raman spectra of molten mixtures of NaAlCl $_4$ and NaAlBr $_4$ show that equilibration to a random mixture of all [AlCl $_{4-n}$ Br $_{n}$] species occurs very rapidly. ³³³

The tetrachloroaluminate dissociation constant in aluminium chloride/1-methyl-3-ethylimidazolium chloride melt was measured (log K = -17.1 \pm 0.5). ³³⁴ MNDO calculations were carried out on anions in molten chloroaluminate salts. The calculated geometries generally agree with available data for AlCl₄ and Al₂Cl₇. C₂ symmetry was assigned for the latter. ³³⁵ Fusion diagrams were established for the systems AlCl₃-SOCl₂ and AlCl₃-NdCl₃ in the absence of air. ³³⁶ Solvent acid/base properties were reported for acidic (AlCl₃-rich) AlCl₃-n-butyl-pyridinium chloride melts. The ionic species can be fully

$$2AlCl_4 \Rightarrow Al_2Cl_7 + Cl \qquad ...(20)$$

$$2Al_2Cl_7 \rightleftharpoons Al_3Cl_{10} + AlCl_4 - \dots (21)$$

described by the equilibria (20) and (21). ³³⁷ ²⁷Al n.m.r. for butylpyridinium chloride-AlCl₃ melts gave the following results for the dominant species: 55±2 mol* AlCl₃, AlCl₄ and Al₂Cl₇; 71±1 mol* AlCl₃, Al₂Cl₇ and Al₃Cl₁₀; 80 mol* AlCl₃, Al₃Cl₁₀ only. ³³⁸ CoCl₂ reacts with Al₂Cl₆ (gaseous), at a pressure of ca. 3 atmos., to form CoAl₂Cl₈ and a small amount of CoAl₃Cl₁₁.

3.2.6 Other Aluminium-containing Species

A study of phase equilibria in the Tb-Al-Si system revealed a compound ${\rm Tb_6Al_3Si}$. This forms tetragonal crystals, space group I4/mcm. Isostructural ${\rm Ln_6Al_3Si}$ compounds were also obtained for ${\rm Ln} = {\rm Sm-Tm}$ and ${\rm Y.}^{340}$

The reactions of $\rm H_2$ with intermetallic compounds of Ln (= Ce, Pr, Ho or Er), Se or Y, and Al were studied. Various hydride phases were identified. 341

3.3 GALLIUM

3.3.1 Compounds containing Ga-C Bonds

Statistical thermodynamics were used to determine thermodynamic functions for $Me_3Ga.OEt_2$. Part of the P-T-x diagram of the Me_3Ga-Et_2O system was constructed. Halo(methyl) (organylthio)-gallanes, Me(RS)GaX, where X = Br or I; R = Me, Et, ^{n}Pr , ^{i}Pr , Ph or CH_2Ph , are formed by the reaction of dibromo- or di-iodo-(methyl)gallane with $Me_3Si(SR)$. Various routes were studied as routes to halogeno(phenyl) (organylthio)gallanes, Ph(RS)GaX, e.g. dihalogenophenylgallanes + silyl sulphides, heterogeneous reactions of dihalogenophenylgallanes + lead bis(dithiolates), and halogenophenylgallanes + free thiols. 344

The crystal structure of bis[(trimethylcitrato)dimethyl-gallium(III)] reveals the presence of centrosymmetric dimers in which each citrate ligand is coordinated via the hydroxyl oxygen (bridging) and the C=O oxygen atom of the central ester group, to give five-membered chelate rings. Each gallium has irregular trigonal-bipyramidal geometry (Ga-O(eq) 195.0(3); Ga-O(ax) 210.3(3), 239.5(3); Ga-C(eq) 195.3(5); 194.7(5)pm). 345

Ga(CH₂SiMe₃)₃.Me₂NC₂H₄NMe₂.Ga(CH₂SiMe₃)₃ has been fully characterised by a range of physical measurements. The crystal structure shows distorted tetrahedral geometry about Ga, with Ga-C(av) 199pm; Ga-N 224pm. 346

The first pentamethylcyclopentadienyl compounds of gallium have been reported: $Ga(C_5Me_5)_2Cl$ and $Ga(C_5Me_5)Cl_2$. These were fully characterised by various physicochemical measurements. The crystal structures of both show that they are dimeric, with chlorine-bridges and $n^1-C_5Me_5$ rings. 347 $Ga(C_5H_5)_3$ has also been prepared (from $GaCl_3$ and $Li^+C_5H_5^-$) and characterised for the first time. The crystals are monoclinic (space group $P2_1/n$), with all Cp rings n^1 -coordinated to Ga (Ga-C(av) = 205(3)pm). $Ga(C_5H_5)_3$ is a weak Lewis acid. A review has been published on the syntheses and structures of arene complexes of Ga^1 , In^1 and $T1^1$. $Ga(C_5H_5)_3$

3.3.2 Compounds containing bonds between Gallium and Elements of Group 5

The kinetics and equilibria of Ga^{III}/NCS^- complex formation were studied in aqueous solution. The complexation equilibrium quotient, $[GaNCS^{2+}]/([Ga^{3+}][NCS^-])$ was found to be 20.8±0.3 M^{-1} at

25°C, and an ionic strength of 0.5M. 350

Me, NGaH, was characterised by electron diffraction and vibrational spectroscopy. The predominant species in the gasphase is the dimer, [Me2NGaH2]2, with a cyclic Ga2N2 skeleton and effective D_{2h} symmetry. The Ga-N distance is 202.7(4)pm, with The vibrational spectrum (also for the GaD, Ga-H 148.7(3.6)pm. analogue) shows that the dimeric form is retained in benzene solution, and in the crystalline state. GaCl3 and (Me3Si) NR (where R = H or Me) form [Cl₂GaN(R)SiMe₃]₂. The trans-isomer of each dimer was identified in the solid state by X-ray N.m.r. data show the existence of an crystallography. equilibrium mixture of [Cl2GaN(H)SiMe3]3, trans- and cis-[Cl₂GaN(H)SiMe₃]₂ in solution. For R = Me, only the trans- and cis-dimers are present in solution. 352

The crystal structure of [Me2Ga(N2C3H3)2](PPh3)Re(CO)3 shows that the ReGan, chelate ring has a twisted-boat conformation, with an Re---Ga separation of <u>ca</u>. 390pm. 353 Direct reaction of Pt(Me)Cl(COD) and Na[Me,Gapz,], followed by addition of L (= CO, PPh3 or PhC=CPh), gives [Me2Gapz2]Pt(Me)L. Variable-temperature H n.m.r. shows them to be fluxional in solution. 354 crystal structure of $[Me_2Ga(3,5-Me_2pz)_2]Rh(CO)(PPh_3)$, where pz = pyrazolyl, $N_2C_3H_3$, shows that the central RhGaN₄ six-membered ring is in a steep boat conformation, with Rh---Ga 338.19(4)pm. 355 Several rhodium(I) monocarbonyl complexes have been prepared, with unsymmetrical, tridentate pyrazolylgallate ligands. Oxidative addition produces a Rh(III) acetyl complex. Crystal structures were determined for [Me2Gapz(OCH2CH2NH2)]Rh(CO) and [Me₂Gapz (OCH₂CH₂NMe₂)]Rh (COMe)I. The crystal structure of [Me_Gapz_]Ir(COD) shows a boat conformation for the Ga(NN)_Ir This, and related species, often show non-rigid behaviour in solution (probed by variable-temperature ¹H n.m.r.). ³⁵⁷

Electrochemistry, n.m.r. and u.v./visible spectra were reported for 18 different Ga(III) porphyrins with ionic Cl $^-$ or σ -bonded axial ligands. The first step in oxidation or reduction is always to $[(P)Ga(R)]^+$, $[(P)Ga(R)]^-$ respectively. The singly-and doubly-reduced species are always stable. 358

 ${
m CH_2(PPh_2)_2}$ forms 1:1 complexes with ${
m AlMe_3}$, ${
m GaMe_3}$, ${
m GaEt_3}$, ${
m GaClMe_2}$, and a 1:2 complex with ${
m AlMe_3}$. X-ray diffraction of the ${
m Me_2GaCl}$ complex shows that in the solid the gallium is coordinated to only one phosphorus (Ga-P) 253.5(2)pm). ${
m ^{359}}$

 ${\rm Ca_3GaAs_3}$ and ${\rm Ca_3InP_3}$ crystallise in the orthorhombic system (space group Pnma), with ${\rm GaAs_4}$ or ${\rm InP_4}$ tetrahedra corner-linked to form chains. ${\rm Ba_3GaSb_3}$ belongs to the same space group, but contains isolated ${\rm Ga_2Sb_6}$ units. The new compounds ${\rm Ca_5Ga_2Sb_6}$, ${\rm Ca_5In_2Sb_6}$ and ${\rm Sr_5In_2Sb_6}$ all crystallise in the orthorhombic system (space group Pbam). The anionic structure consists of ${\rm M_2^{III}Sb_6}$ units linked into chains. The phase diagram of the Ga-Sb-Bi system gave no evidence for the formation of ternary compounds. 362

3.3.3 Compounds containing bonds between Gallium and Elements of Group 6

The thermal decomposition of β -(Fe,Ga)O(OH) was followed by DTA and TG. GaCl₃ and Li⁺C₅H₅ in Et₂O at ambient temperature give an ethoxy-bridged dimer, [(η^1 -C₅H₅)GaOEt]₂. The Ga₂O₂ rhombus is planar, with Ga-O(av) 192.3(3)pm.

Several galliophosphate framework systems have been synthesised. Some have structures related to the AlPO $_4$ -family of molecular sieves, e.g. the structure of $\{(^{i}PrNH_3)[Ga_4(PO_4)_4OH]\}H_2O$ is related to AlPO $_4$ -12, -15 and -21. Stability constants were determined for Ga^{3+} and In^{3+} complexes with anions of various carboxylic, hydroxycarboxylic and aminopolyacetic acids, glycine and quinolinol. Kinetics and mechanisms were studied for complex formation by Ga^{III} and In^{III} with 4-(2-pyridylazo)-resorcinol in H_2O , aqueous MeOH, MeCN etc. 367

Phase relationships were examined in the isohydrate isothermal section of the $\text{Li}_2\text{O-Ga}_2\text{O}_3\text{-SiO}_2\text{-H}_2\text{O}$ system at 200°C, 1.6MPa and 90 mass % H_2O , 368 and for $\text{K}_2\text{O-Ga}_2\text{O}_3\text{-SiO}_2\text{-H}_2\text{O}$ system at 200°C and 80 or 90 mass % H_2O . Reactions in the $\text{Li}_2\text{O-Ga}_2\text{O}_3\text{-TiO}_2$ system lead to the formation of LiGaTiO_4 , with the spinel structure. 370 Solubility in the systems $\text{Ga}(\text{IO}_3)_3\text{-Mg}(\text{IO}_3)_2\text{-H}_2\text{O}$ and $\text{Ga}(\text{IO}_3)_3\text{-Al}(\text{IO}_3)_3\text{-H}_2\text{O}$ was studied isothermally at 25°C. Limited solid solutions were found in the former; the latter is eutonic. 371 New synthetic routes have been established for sulphur-bridged

New synthetic routes have been established for sulphur-bridged Ga^{III} and In^{III} halide complexes, e.g. (22), where R = Et, ^{n}Bu or

$$Ga_2X_4 + 2RSH + Ga_2X_4(SR)_2 + H_2$$
 ...(22)

cyclohexyl; X = Cl, Br or I. These are all dimeric, as shown; this was confirmed by the crystal structure of Ga_2I_4 (SMe)₂. 372

Gallium(III) tri-dialkyldithiophosphates, $Ga[S_2P(OR)_2]$, where R = Et, nPr , iPr , nBu or iBu , and related species, have been reported for the first time. They are monomers in solution, and spectral data are consistent with chelated octahedral structures. 373

The oxide-sulphides CaLaGa $_3$ S $_6$ O, SrLaGa $_3$ S $_6$ O and La $_2$ ZnGa $_2$ S $_6$ O have been prepared for the first time. The Ga $_2$ S $_3$ -Eu $_2$ O $_3$ phase diagram has been studied by D.T.A., microstructural analysis etc. Two incongruently-melting compounds were found: 2Ga $_2$ S $_3$.Eu $_2$ O $_3$ and Ga_2 S $_3$.Eu $_2$ O $_3$.

Phase equilibria were studied for the following systems: T1-Ga-S; 376 CdGa₂S₄-CdGa₂Se₄; 377 T1GaSe₂-T1InSe₂; 378 and T1GaSe₂-Nd₂Se₃. Crystals of InGaSe₂ and InGaTe₂ possess the T1Se structure type (space group I4/mcm).

The binary liquid systems Ga-Te, In-Te were studied by ultrasound. Bhase transformations were studied in the system SmTe-Ga $_2$ Te $_3$. There was evidence for an incongruently-melting compound $\mathrm{Sm}_2\mathrm{Ga}_2$ Te $_5$.

3.3.4 Gallium Halides

BaCaGaF $_7$ forms monoclinic crystals, space group P2 $_1$ /n. The structure contains GaF $_6$ octahedra linked to CaF $_8$ / $_2$ polyhedra. The average Ga-F distance is 187.8pm. 383

GaCl₃ reacts with lead dithiolates, Pb(SR)₂, where R = Me, Et, Pr, $^{\rm i}$ Pr, Ph, CH₂H, in benzene to give moisture-sensitive GaCl_{3-n}(SR)_n, where n = 1, 2 or 3. Taking into account corrections for small amounts of water present, the dissociation enthalpy for Ga₂Cl₆(g) \rightarrow 2GaCl₃(g) was found to be (Δ H°(298)) 22.49 kcal.mol⁻¹, with Δ S°(298) 35.95 cal.K⁻¹.

Gallium and trithiazyl chloride form $S_5N_5[GaCl_4]$. This reacts in turn with $GaCl_3$ to form $S_5N_5[Ga_2Cl_7]$. Infrared spectra and crystal structures were reported. Raman spectroscopy and potentiometric measurements were used to follow complex formation by Ga(III) in $KCl/AlCl_3$ melts at $300^{\circ}C$. $GaCl_4^{-}$ is formed at 0.26 < pCl < 3.01. For pCl > 3.01 there was evidence for the mixed species $GaAlCl_7^{-}$, and $Ga_2Cl_7^{-}$. $Ga_2X_4.2L$, where X = Cl or Br; L = py, 3-Me-, 4-Me-pyridine, morpholine, 1,4-thioxane, 1,4-dithiane, tetrahydropyran, thf, tetrahydrothiophen or dimethylsulphoxide, have been prepared. The vibrational spectra show that all contain Ga-Ga bonds, which was confirmed by X-ray structure determination for $Ga_2Cl_4.2py$.

Phase relationships were established for the systems $MX_3-M_2S_3$, where M = Ga, In; X = Cl, Br, I. All are quasi-binary, and contain incongruently-melting MSX species. ³⁸⁹ GaX₃, where X = Br or I, and lead bis(thiolates), Pb(SR)₂ (R = Me, Et, Pr, ⁱPr, Ph or CH₂Ph) form moisture-sensitive mono-, bis- and tris(alkyl and phenylthio)gallanes, $X_nGa(SR)_{3-n}$, n = 2, 1 or 0. ³⁹⁰

Some synthetic routes were reported for $I_2Ga(SMe)$, and several of its reactions. ³⁹¹

3.4 INDIUM

3.4.1 Compounds containing bonds between Indium and Elements of Group 5

In(DAPSC) $(H_2O)_2^{3+}$, where DAPSC = 2,6-diacetylpyridinesemicarbazone, has been shown to have seven-coordinate geometry (pentagonal bipyramidal), with In-N(av) 228pm, In-O(ax), 213, 215 pm. 392 Me $_2$ In(Ph $_2$ pz). 1_2 CH $_2$ Cl $_2$ is produced from Me $_2$ InCl and Ag(Ph $_2$ pz) in non-aqueous solvents (pzH = pyrazole). The analogous Me $_2$ Tl(R $_2$ pz), where R = Me or Ph, were prepared from Me $_2$ TlCl. 393

X-ray diffraction show $\text{Et}_2\text{InX}(\text{tmen})$, where X = Br or I; tmen = N,N,N',N'-tetramethylethylenediamine, to have five-coordinate indium, i.e. $\text{InC}_2\text{N}_2\text{X}$. [Ph₄P][EtInI₃] contains isolated anions, with $\text{C}_{3\text{V}}$ symmetry. The crystal structure of MeIn{[MeN(CH₂)₂NMe]Me₂In[MeN(CH₂)₂NMe]Me₂In} shows the presence of a central five-coordinate, square pyramidal indium (apical methyl), with 2 peripheral, tetrahedral indium atoms. MeIn[MeNC(CH)₄N]₂ also contains square pyramidal indium.

Electrochemistry and spectroelectrochemistry were reported for In(III) tetraphenyl- and octaethylporphyrins. E.s.r. spectra were obtained for each of the cation and anion radicals generated. N.m.r. and u.v./visible spectroscopy and electrochemistry were used to study 16 In(III) porphyrins in non-aqueous media. The In is σ -bonded to alkyl or aryl groups etc. Oxidation or reduction takes place by multiple single-electron steps, with the first steps to $[(P)In(R)]^+$ or $[(P)In(R)]^-$. The singly-reduced species was stable in all cases.

The temperature dependance of the dissociation pressure of the alkyls of the quasibinary InAs-InP section was measured by direct manometry. Ca₁₁InSb₉ crystallises in the orthorhombic system, space group Iba2. There are isolated Sb³⁻ anions, Sb₂⁴⁻ units

and isolated InSb₄⁹⁻ tetrahedra in the structure. ³⁹⁹
The liquidus of the In-Sb-Se system comprises 8 primary crystallisation fields. ⁴⁰⁰ Interaction of components in the In-Sb-Tl system was examined; no ternary compounds are formed. ⁴⁰¹

3.4.2 Compounds containing bonds between Indium and Elements of Group 6

Phase equilibria were studied in the $CdO-In_2O_3-CaO$ system in the subsolidus region. Solid state reactions were used to prepare single crystals of $BaInO_{2,\cdot,5}$. This possesses the perovskite structure, space group O_h-Pm3m . It is a rare example of a defect perovskite compound with a pure M^3 ion and an alkaline earth element. The existence of the cubic pyrochlore $Pb_2^{II}[In_{0.5}Sb_{1.5}]O_{6.5}$ has been established. The In and Sb are randomly distributed, with an apparent interatomic distance, [(In,Sb)-O], of 201.9pm. The new triple molybdates $KAIn(MoO_4)_3$, where A=Mg or Mn, are formed in $K_2MOO_4-AMOO_4-In_2(MoO_4)_3$ systems. They were investigated by X-ray diffraction and DTA.

Raman spectra were reported for ${\rm In}\,({\rm NO}_3)_3$ in aqueous solutions containing ${\rm NaNO}_3$, ${\rm HNO}_3$ or NaOH. The following assignments were proposed: (i) $485{\rm cm}^{-1}$: totally symmetric In-O stretch of ${\rm In}\,({\rm H}_2{\rm O})_6^{-3+}$; (ii) 465, $425{\rm cm}^{-1}$: ${\rm In-O}\,({\rm H}_2)$ vibrations of aquocomplexes with one or more inner-sphere nitrato-groups. 406 Infrared and Raman spectra of ${\rm InVO}_4$ and ${\rm TlVO}_4$ phases structurally related to ${\rm CrVO}_4$ were assigned in terms of site symmetry changes. 407 The crystal symmetry was studied for mixed crystals in the orthorhombic ${\rm InPO}_4$ - ${\rm InVO}_4$ system. Infrared spectra were assigned using site- and factor-group symmetries. 408

 Cl_2O_6 and InCl_3 or TlCl_3 form $\text{ClO}_2\text{M}(\text{ClO}_4)_4$, where M = In or Tl. These decompose on heating (80°C) to $\text{M}(\text{ClO}_4)_3$. The thermal stability is In>Tl. Infrared and Raman spectra were assigned on the basis of a polymeric structure (AsI $_3$ type) with bridging bidentate perchlorato groups. $\text{M}(\text{ClO}_4)_4^-$ has both uni- and bidentate ClO_4 groups. Solubility in $\text{In}(\text{IO}_3)_3$ - HIO_3 - H_2O was studied by an isothermal method at 25°C. It is a simple eutonic system. 410

 ${\rm CO}_2$ inserts into the In-C σ -bond of methylindium(III) porphyrins on irradiation by visible light in dry benzene/pyridine media to form acetato complexes. The same products occur from the

reaction of acetic acid with alkyl- or arylindium(III) porphyrins or the aquohydroxoindium(III) porphyrins. The crystal structure shows that in $(OEP) InCO_2 Me.2 CHCl_3$, where OEP = 2,3,7,8,12,13,17,18-octaethylporphyrinato, the acetato group is unsymmetrically bidentate (In-O 214,260 pm).

Equilibrium constants were determined for complexes of In(III) with the indicator 1-(2-pyridylazo)-2-naphthol, and the mechanism of formation of InL^{2+} proposed. Six-coordinate mono-, bisand tris(monothio- β -diketonates) of In(III) have been synthesised and characterised. The crystal structure of tris[benzyl(thio-benzyl)methanato-0,0]indium(III) shows In to have a distorted octahedral geometry, with a facial arrangement of the S and O ligand atoms. 0

The systems $In_2S_3-M_2O_3$, where M = Eu or In, were studied by differential thermal, high-temperature differential, X-ray diffraction and microstructural analyses. Both systems are eutectic. Phase equilibria have been studied for $M_2X-In_2X_3$, where M = Li, X = S; M = Na, X = S, Se or Te. The following compounds were identified: LiInS₂, NaInS₂, NaIn₃S₅, NaInSe₂, NaIn₃Se₅, NaInTe₂, NaIn₃Te₅.

 $\alpha-\text{In}_2\text{S}_3$ can be prepared by the thermal decomposition of In(III) complexes, InL_3 , where L is a sulphur-containing ligand. ⁴¹⁶ Phase equilibria were established in the reciprocal system $\text{Tl}_2\text{S} + \text{CuInS}_2 \rightleftharpoons \text{TlInS}_2 + \text{CuTlS}$. The intermediate compound $\text{CuTl}_6\text{In}_5\text{S}_{11}$ was observed, and $\text{Tl}_4\text{In}_2\text{S}_5$ confirmed. ⁴¹⁷

LiInTe $_2$ is prepared by direct reaction of the elements, forming tetragonal crystals, with the chalcopyrite structure. Infrared studies show that the Li-Te bond is much weaker than the In-Te bond. Solid solution formation was studied in the system In $_2$ Te $_3$ -HgTe: 3 different regions of solid solution formation were established. The new high-pressure phase MnIn $_2$ Te $_4$ -II is orthorhombic, space group Pnma. Layers of MnTe $_6$ octahedra are bridged by chains of InTe $_4$ tetrahedra (In-Te 275-283pm).

3.4.3 <u>Indium Halides</u>

 α -Ba $_3$ In $_2$ F $_{12}$ is prepared by heating component fluorides in a gold tube under argon for 21d. at 650°C. It forms tetragonal crystals, space group P4/mbm. It is the first example of a structure containing isolated In $_2$ F $_{12}$ groups, (96) i.e. sevencoordinate In, with two bridging fluorines.

The reactions of powdered InX (X = halide) with water were studied at different temperatures. The presence of metallic indium has a significant effect on the kinetics of disproportionation. Normal coordinate analyses were performed on InX_3Y^- , where X \neq Y = Cl, Br or I. Appears A powder neutron-diffraction study has been made on $A_2M_{0.5}^{III}Sb_{0.5}^VX_6$, where A = Rb, Cs; M = In, Tl; X = Cl, Br. All were found to be disordered, except for A = Cs, M = Tl, X = Cl, where there was superlattice ordering of Sbx_6^- and Mx_6^{3-} (space group I4/nmd). 424

Electroreduction of In(III) in acidic KBr solutions at gold electrodes proceeds by 2 successive charge transfer steps: In(III) + 2e \rightarrow In(I); In(I) + e \rightarrow In. 425 Sparingly soluble In(I) compounds are precipitated from aqueous solutions of InBr by addition of I, OH, CO₃ etc. 426 Indium(I) tetraiodoindate(III) forms orthorhombic crystals (space group Pnna), and In-I(av) in the anion is 271.4pm. 427

3.5 THALLIUM

3.5.1 Thallium(I) compounds

Preparations, in good yield, were reported for $(\underline{97})$, where X = Cl, Br or I. They are useful reagents for preparing a range of halocyclopentadienyl complexes. The first sandwich complex containing apical thallium has been prepared, $(\underline{98})$. There are isolated molecules in the crystal, in which the Tl is not directly over the centroid of the C_3B_2 ring.

[$\{1,3,5-(CH_3)_3H_3C_6\}_6Tl_4$] [GaBr₄]₄ contains Tl^+ ions alternately coordinated by 1 or 2 mesitylene molecules. It is prepared from mesitylene and $Tl(GaBr_4)$.

Several new ternary alkali metal oxides containing Tl_2O have been obtained, e.g. NaTlO, Na_3TlO_2 , KTl_3O_2 , $RbTl_3O_2$, $CsTl_3O_2$, in addition to the known KTlO, RbTlO and CsTlO. TlOH reacts with liquid SO_2 to produce $Tl_2^{I}S_2O_5$, with a Raman spectrum like that of alkali metal disulphites. The product decomposes slowly at room temperature to Tl_2SO_3 and SO_2 . Comparison of the Raman spectra of Tl_2SO_3 and of the matrix-isolated products of the $Tl_2O + SO_2$ reaction show that the latter are not Tl_2SO_3 and $Tl_2S_2O_5$, as previously suggested.

Phase equilibria were studied by DTA and X-ray diffraction in the ${\rm Tl_2O-PbO-MoO_3}$ system. TlLa(${\rm SO_4}$)2.2H2O forms monoclinic crystals, space group P21/n. The thallium is nine-coordinate by oxygen atoms, as an irregular polyhedron (Tl-O 274-346pm). Three new oxosulphatovanadates of thallium(I) have been reported: Tl[${\rm VO_2SO_4}$], Tl[${\rm VO(SO_4)_2}$] and Tl[${\rm VO_2(SO_4)(H_2O)_2}$]. 435 205Tl and 13 C n.m.r. were used to determine the stabilities of

TI and 'SC n.m.r. were used to determine the stabilities of TI(I) complexes of macrocyclic ligands (such as 18-crown-6, dibenzo-18-crown-6, cis,syn,cis-dicyclohexano-18-crown-6 etc.) in non-aqueous solvents. TI n.m.r. was also used to probe the interaction of TI⁺ with the antibiotics lasolacid and gramicidin-A. 437

The crystal structure of dimeric thallium(I) tri-tert-butoxy-silane thiolate, $[(^tBuO)_3SiST1]_2$, shows that there is a planar Tl_2S_2 ring, with the thallium atoms also weakly coordinated to an oxygen of the $(^tBuO)_3Si$ unit. 438 Tl_2TiS_4 is orthorhombic, space group Pbca. The structure contains puckered TlS_2 layers linking $^\infty$ -perthio anions. 439 Tl_3PSe_4 and Tl_3AsS_4 both crystallise in the space group Pcmn. 440

Equilibrium diagrams of the HgS-Tl $_4$ S $_3$ and HgS-TlS systems are similar in form except in the region adjacent to Tl $_4$ S $_3$ or TlS. 441 Phase equilibria were studied in the ternary reciprocal systems AgTlS + CuTlSe AgTlSe + CuTlS; 442 and Tl $_4$ GeS $_4$ + Tl $_2$ SnS $_3$ Tl $_2$ GeS $_3$ + Tl $_4$ SnS $_4$, 443 as well as in the systems Tl-Tl $_2$ S-Cu $_2$ S-Cu; 444 and CuTlS-Tl $_2$ S-S. Solid solutions with the composition α -Hg $_3$ Tl $_2$ Sn $_4$ - $_x$ Se $_x$, where $0 \le x \le 4$, show changes in conductivity at x-2. Phase equilibria measurements were also reported for: Tl-Cd-Se; 447 Tl $_2$ Se-SnSe $_2$; 448 Tl $_4$ GeSe $_4$ + Tl $_2$ SnSe $_3$ \rightleftharpoons Tl $_4$ SnSe $_4$ +

 $\mathtt{Tl}_2\mathtt{GeSe}$; $\mathtt{^{449}}$ $\mathtt{Tl}\mathtt{-Sb}\mathtt{-Te}$; $\mathtt{^{450}}$ $\mathtt{Tl}_2\mathtt{Te}\mathtt{-Bi}_2\mathtt{Te}_3\mathtt{-Te}$.

Relativistic configuration-interaction calculations (including spin-orbit interaction) have been reported for 9 low-lying excited states of TlF. These confirm the earlier assignment of experimentally observed spectra to these states. 452

 ${
m Tl}_2{
m PdCl}_4$ can be isolated from the ${
m TlCl-PdCl}_2$ system. It melts incongruently at 358°C. The fusion diagram of AgCl-RbCl-TlCl shows 5 crystallisation fields. The kinetics of solution of thallium(I) halides in water, and their solubilities, were studied, and thermodynamic parameters calculated. The kinetics of solution of thallium(I) halides in water, and their solubilities, were

3.5.2 Thallium(III) compounds

A fuller normal coordinate analysis has been carried out on $PhTlF_2$, using new vibrational assignments, and assuming C_{2v} symmetry. Quite detailed vibrational assignments were also proposed for $PhTlX_2$ (X = Cl or Br). A comprehensive assignment of the high-field 13 C n.m.r. spectrum has been made for $Tl(CH_3COO)_3$.

The solubility of ${\rm Tl}_2{\rm O}_3$ in HCl at 25°C was studied; several chloro-complexes are formed. Complex formation in the ${\rm Tl}^{\rm III}$ -MoO $_4^{\rm 2-}$ system has been followed spectrophotometrically. In the pH range 2-5, the final product is 12-molybdothallate-(III). The mixed-valence thallium orthophosphate, ${\rm Tl}_3[{\rm Tl}_{0.5}({\rm H}_3{\rm O})_{0.5}]_{\rm H_4}^{\rm H_2}({\rm PO}_4)_8.4{\rm H}_2{\rm O}$, forms triclinic crystals, space group P1. The T1 is octahedrally coordinated by oxygens (T1-O 218-225pm), while T1 is surrounded by eight oxygens (T1-O 290-312pm).

The kinetics of ligand exchange in aqueous thallium(III) halide solutions have been investigated by $^{205}{
m Tl}$ n.m.r. 462

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